Solenoid Cartridge Valves

On-off pilot operated

Designation	Description	Cavity	Code	Data sheet	Pages
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8I-06-NC	Size 08	OD15X18YS0	RE 18323-01	669
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-06-NC	Size 08	OD15XYZS	RE 18323-02	673
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-06-NC 019-E	Special	OD15X19Z	RE 18323-20	677
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-06-NC-ET	Size 08	OD15X183CZ	RE 18323-09	681
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-10-NC	Size 10	OD15X36YZ	RE 18323-11	685
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-09-NC	Special	OD15X17YZ	RE 18323-03	689
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-12A-NC	Size 12	OD15X89YZ	RE 18323-13	693
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-12-NC	Special	OD15X21YZ	RE 18323-04	697
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-16A-NC	Size 16	OD15X75YS0	RE 18323-17	701
Solenoid cartridge valves, pilot operated poppet 2 way normally closed	VEI-8A-2B-16-NC-NSS	Special	OD150304YS0	RE 18323-15	705

Solenoid Cartridge Valves

On-off pilot operated

Designation	Description	Cavity	Code	Data sheet	Pages
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8I-06-NA	Size 08	OD15X18YS0	RE 18323-05	709
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8A-06-NA	Size 08	OD15XYZS0	RE 18323-06	713
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8A-06-NA	Special	OD15X19Z	RE 18323-21	717
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8A-10-NA	Size 10	OD15X36YS0	RE 18323-12	721
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8A-09-NA	Special	OD15X17YS0	RE 18323-07	725
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8A-12A-NA	Size 12	OD15X89YS0	RE 18323-14	729
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8A-12-NA	Special	OD15X21YS0	RE 18323-08	733
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8A-16A-NA	Size 16	OD15X75YS0	RE 18323-18	737
Solenoid cartridge valves, pilot operated poppet 2 way normally open	VEI-8A-2B-16-NA-NSS	Special	OD150404YS0	RE 18323-16	741
Solenoid operated valves, pilot operated poppet 2 way normally open proximity sensor	VEI-8A-2A-06-NA-S-M-NSS	Size 08	OD1506181DS2Z	RE 18325-07	745

For the latest product information from Bosch Rexroth, please visit our website: www.boschrexroth.com/products

Solenoid Cartridge Valves

On-off pilot operated

Designation	Description	Cavity	Code	Data sheet	Pages
Solenoid operated valves, pilot operated poppet 2 way normally open proximity sensor	VEI-8A-2A-09-NA-S-M-NSS	Size 10	OD1506761DS2Z	RE 18325-08	749
Solenoid operated valves, pilot operated poppet 2 way normally open proximity sensor	VEI-8A-2A-09-NA-S-M-NSS	Special	OD1506171DS0Z	RE 18325-09	753
Solenoid operated valves, pilot operated poppet 2 way normally open proximity sensor	VEI-8A-2A-12-NA-S-M-NSS	Special	OD1506211DS2Z	RE 18325-10	757
Solenoid operated valves, pilot operated poppet 2 way normally open proximity sensor	VEI-8A-2T-06-NA-S-M-NSS	Size 08	OD1532181DS2Z	RE 18325-16	761
Solenoid operated valves, pilot operated poppet 2 way normally open double lock proximity sensor	VEI-8A-2T-09-NA-S-M-NSS	Special	OD1532171DS2Z	RE 18325-15	765
Solenoid operated valves, pilot operated poppet 2 way normally closed proximity sensor	VESP-08A-12A/00-2A05-N7	Size 08	OD15051841YZ	RE 18325-03	769
Solenoid operated valves, pilot operated poppet 2 way normally closed proximity sensor - extra spring	VESP-12G-16A/00-2A05-N7	Special	OD1505176504Z	RE 18325-04	773
Solenoid operated valves, pilot operated poppet 2 way normally closed proximity sensor	VESP-16G-16A/00-2A-N7	Special	OD15052165YZ	RE 18325-05	777

Rexroth Bosch Group

1/4 RE 18323-01/02.11 Replaces: RE 18323-01/08.10

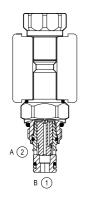
Solenoid operated valves pilot operated poppet type 2-way normally closed

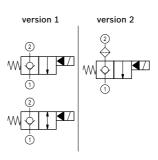
Common cavity, Size 08

VEI-8I-06-NC

OD.15 - X - 18 - Y - S0







\sim	_	_			
17	e	at	-	621	

General		
Weight	kg (lbs)	0.11 (0.24)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

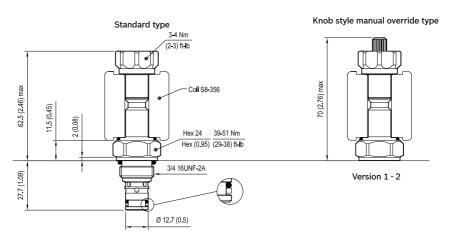
Hydraulid

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	0.5-30 (0.1-8)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-75
Seal kit version 1-2		RG08A201052100 R901101437
Seal kit coil		RG12I1PNBR7010 R934003957
Other technical data		See data sheet RE 18350-50

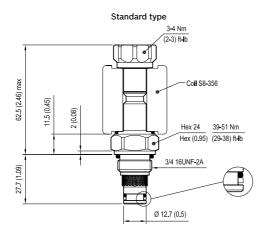
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

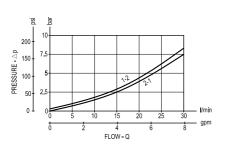
Version 1: Solenoid operated valve, poppet 2-way normally closed



Version 2: Solenoid operated valve, poppet 2-way normally closed - filter

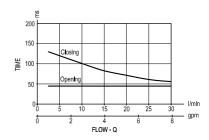


mm (Inches)

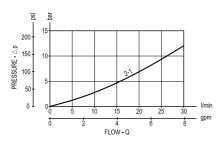


Version 1

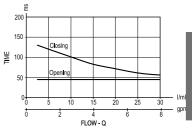
Standard

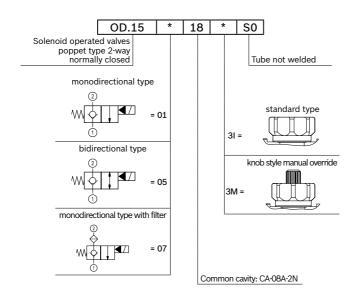


Version 2



Standard





Туре	Material number	Type	Material number
OD1501183IS000	R901090962		
OD1501183MS000	R901090966		
OD1505183IS000	R901090953		
OD1505183MS000	R901090950		
OD1507183IS000	R901091142		
OD1507183MS000	R934003486		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Rexroth **Bosch Group**

1/4 RE 18323-02/09.11 Replaces: RE 18323-02/02.11

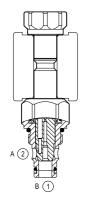
Solenoid operated valves pilot operated poppet type 2-way normally closed

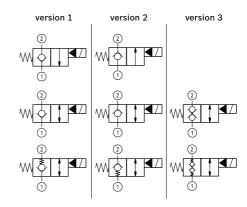
Common cavity, Size 08

VEI-8A-06-NC

OD.15 - X - Y - Z - S







$\overline{}$						
(-	ρ	n	ρ	r	а	

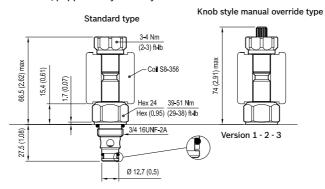
Weight	kg (lbs)	0.16 (0.35)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	0.5-40 (0.1-11)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit version 1		RG08A2010520100 R901101437
Seal kit version 2-3		RG08A2010530100 R901101544
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

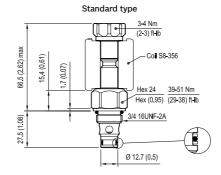
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
		

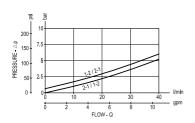
Version 1: Solenoid operated valve, poppet 2-way normally closed

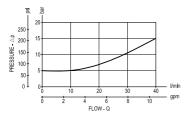


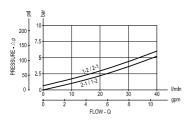
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

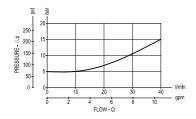






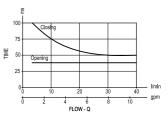




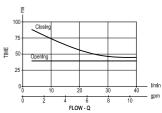


Version 1 - Version 2

Standard

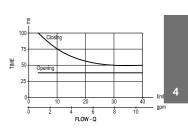


Extra spring

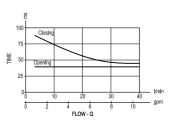


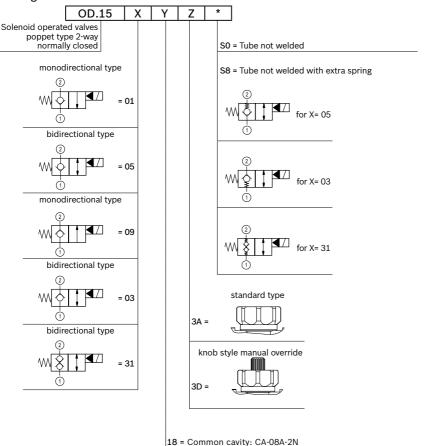
Version 3

Standard



Extra spring





Туре	Material number
OD1501183AS000	R901091096
OD1501183DS000	R901091101
OD1503183AS000	R934000779
OD1503183AS800	R934003063
OD1503183DS000	R901091112
OD1503183DS800	R934003064
OD1505183AS000	R901083058
OD1505183AS800	R934003080
OD1505183DS000	R901087979

Туре	Material number
OD1509183AS000	R901091150
OD1509183DS000	R901091151
OD1531183AS000	R901082015
OD1531183AS800	R934000104
OD1531183DS000	R901091164

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy

41015 Nonantola – Modena, Ita Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

Rexroth **Bosch Group**

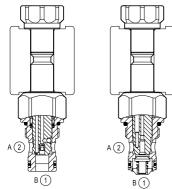
1/4 RE 18323-20/11.11 Replaces: RE 18323-20/09.11

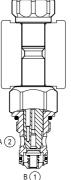
Solenoid operated valves pilot operated poppet type 2-way normally closed

Special cavity, 019-E

OD.15 - X - 19 - Z VEI-8A-06-NC











version 05



version 11

_					
G	e	n	ρ	r	al

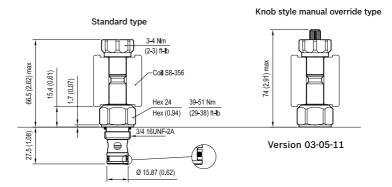
Gonorai		
Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	0.5-40 (0.1-11)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Special cavity		019-E see RE 18325-75
Seal kit version 03-11		RG19E201053010 R934003561
Seal kit version 05		RG19E201052010 R934003560
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

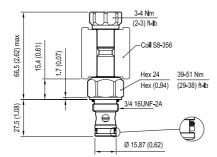
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

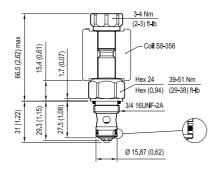
Version 03: Solenoid operated valve, poppet 2-way normally closed



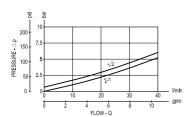
Version 05: Solenoid operated valve, poppet 2-way normally closed



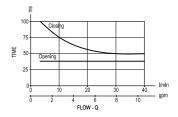
Version 11: Solenoid operated valve, poppet 2-way normally closed



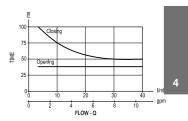
mm (Inches)

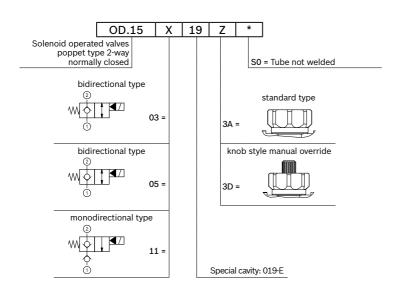


Version 03-05



Version 11





Туре	Material number
OD1503193AS00	R934000785
OD1503193DS00	R934000786
OD1505193AS00	R934000895
OD1505193DS00	R934000898
OD1511193AS000	R901091157
OD1511193DS000	R901091158

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Subject to change.

1/4

RE 18323-09/08.10 Replaces: 01.06

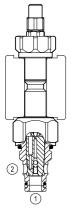
Solenoid operated valves pilot operated poppet 2-way normally closed

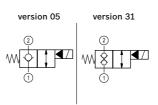
Common cavity, Size 08

VEI-8A-06-NC-ET

OD.15 - X - 18.3C - Z







G	۵n	А	ra	ı

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Rated flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit - version 05	code material no.	RG08A2010520100 R901101437
Seal kit - version 31	material no.	
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet BE 18350-50

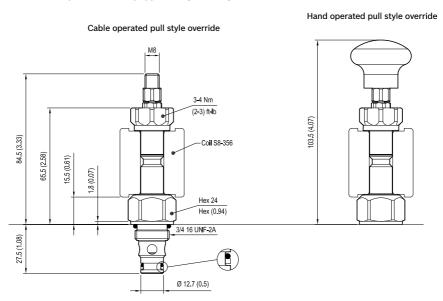
Electrical

Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

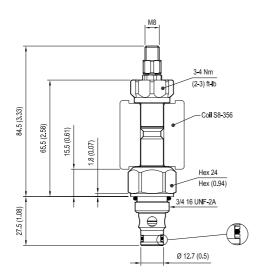
Note: Coils must be ordered separately.

4

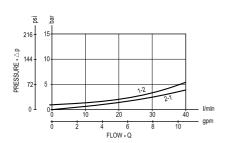
Version 05: Solenoid operated valves poppet 2-way normally closed



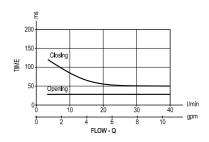
Version 31: Solenoid operated valves poppet 2-way double lock normally closed



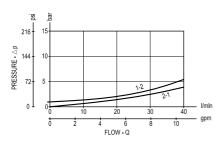
mm (Inches)

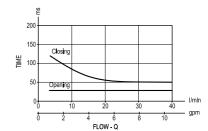


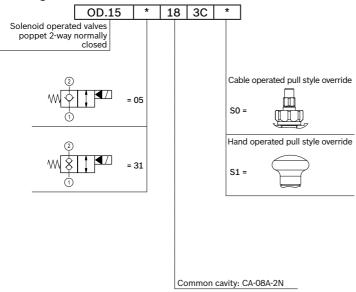
Version 05



Version 31







Туре	Material number
OD1505183CS000	R901094735
OD1505183CS100	R901094737
OD1531183CS000	R901109982
OD1531183CS100	R901109983

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

Rexroth Bosch Group

1/4 RE 18323-11/02.11 Replaces: RE 18323-11/08.10

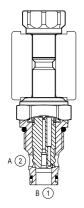
Solenoid operated valves pilot operated poppet type 2-way normally closed

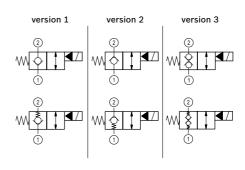
Common cavity, Size 10

VEI-8A-10-NC

OD.15 - X - 36 - Y - Z







General

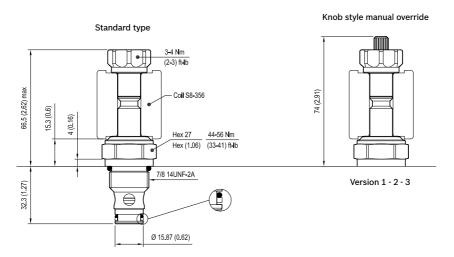
acticiai		
Weight	kg (lbs)	0.16 (0.35)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Ambient temperature ran	ge °C (°F)	-30 to 60 (-22 to 140)
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	2-70 (0.5-18)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-42)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-2N see RE 18325-75
Seal kit version 1		RG10A2010520100 R901111363
Seal kit version 2-3		RG10A2010530100 R901111366
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

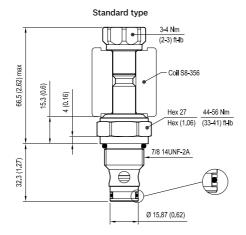
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see Re 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

Version 1: Solenoid operated valve, poppet 2-way normally closed

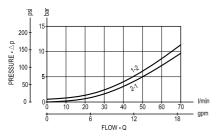


Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

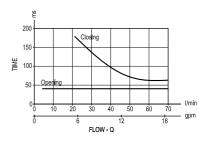


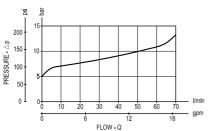
mm (Inches)

Version 1 - Version 2

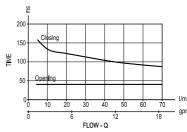




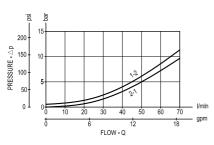




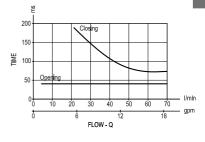
Extra spring

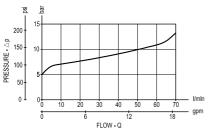


Version 3

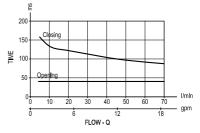


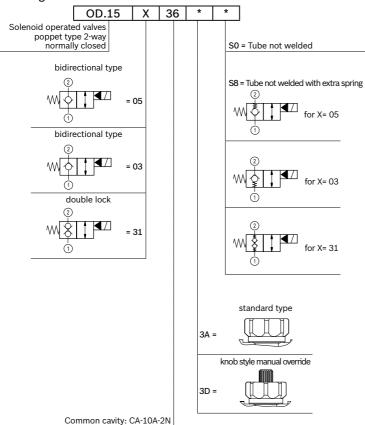






Extra spring





Туре	Material number
OD1503363AS000	R901091113
OD1503363AS800	R901091114
OD1503363DS800	R901109956
OD1505363AS000	R901090947
OD1505363AS800	R901090945
OD1505363DS000	R901080482
OD1505363DS800	R901109969
OD1531363AS000	R901091166
OD1531363AS800	R901109984

Туре	Material number
OD1531363DS000	R901091167
OD1531363DS800	R901109985

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5

41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

1/4

RE 18323-03/02.11 Replaces: RE 18323-03/08.10

Solenoid operated valves pilot operated poppet type 2-way normally closed

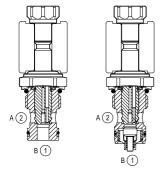
Special cavity, 017-E

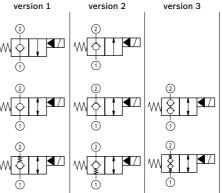
VEI-8A-09-NC

OD15 - X - 17 - Y - Z



version 4





@ W	

൨	er	•	ra	н

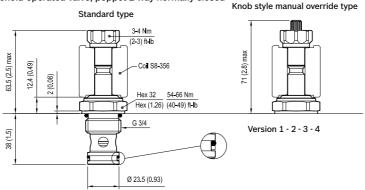
Gonorai		
Weight	kg (lbs)	0.24 (0.53)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	2-70 (0.5-18)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit - version 1	code material no.	RG17E201052010 R934003562
Seal kit - version 2-3-4		RG17E201053010 R934003563
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

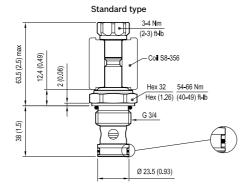
Electrical

Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

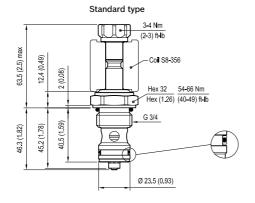
Version 1: Solenoid operated valve, poppet 2-way normally closed



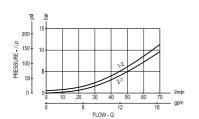
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

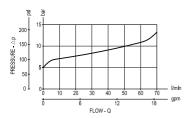


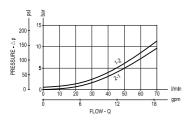
Version 4: Solenoid operated valve, poppet 2-way normally closed

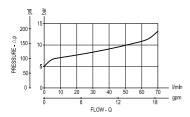


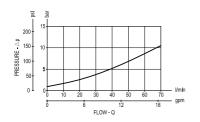
mm (Inches)





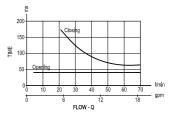




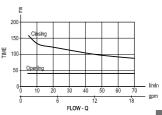


Version 1 - Version 2



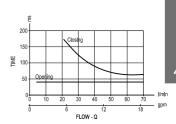


Extra spring

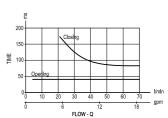


Version 3

Standard

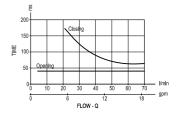


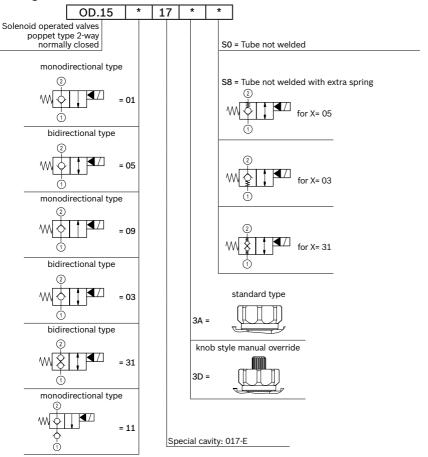
extra spring



Version 4







Туре	Material number
OD1501173AS000	R901176045
OD1501173DS000	R934000679
OD1503173AS000	R901113664
OD1503173AS800	R934000773
OD1503173DS000	R901180257
OD1503173DS800	R934003061
OD1505173AS000	R901113673
OD1505173AS800	R901119220
OD1505173DS000	R901125249

Туре	Material number
OD1505173DS800	R934000846
OD1509173AS000	R934001038
OD1509173DS000	R934001039
OD1511173AS000	R934001072
OD1511173DS000	R934001075
OD1531173AS000	R901113682
OD1531173AS800	R934001116
OD1531173DS000	R934001120
OD1531173DS800	R934003111

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4

RE 18323-13/08.10 Replaces: RE 00162-02/01.06

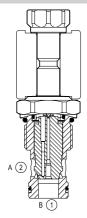
Solenoid operated valves pilot operated poppet type 2-way normally closed

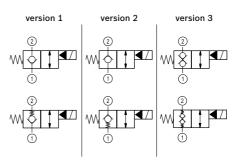
Common cavity, Size 12

VEI-8A-12A-NC

OD.15 X - 89 - Y - Z







a	_	n	_	ra	ī

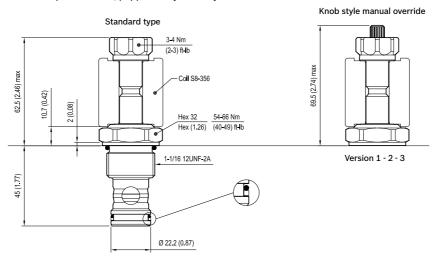
0.0		
Weight	kg (lbs)	0.22 (0.48)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	I/min. (gpm)	5-150 (1-40)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-12A-2N see RE 18325-75
Seal kit - version 1		RG12A2010520100 R901111377
Seal kit - version 2-3	material no.	RG12A2010530100 R930003374
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

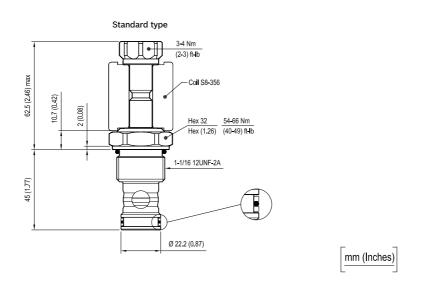
Flectrical

Liccuitcai	
Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

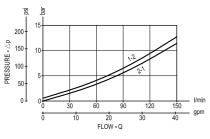
Version 1: Solenoid operated valve, poppet 2-way normally closed



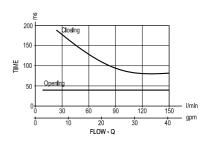
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

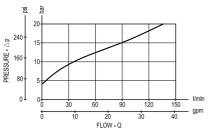


Version 1 - Version 2

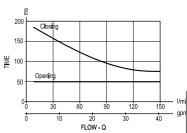




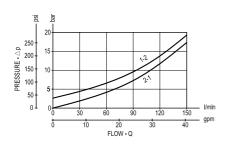




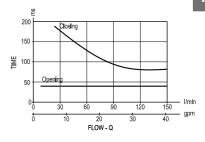
Extra spring

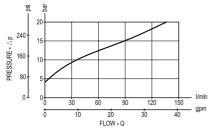


Version 3

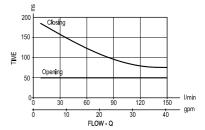


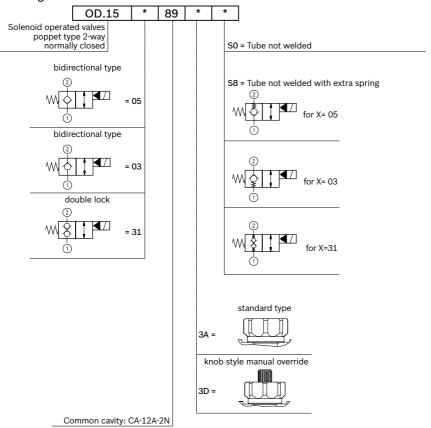
Standard





Extra spring





Туре	Material number
OD1503893AS000	R901091116
OD1503893AS800	R901109961
OD1503893DS000	R901091117
OD1503893DS800	R901109962
OD1505893AS000	R901091127
OD1505893AS800	R901091128
OD1505893DS000	R901091129
OD1505893DS800	R901109978
OD1531893AS000	R901091168

Туре	Material number
OD1531893AS800	R901091169
OD1531893DS000	R901091170
OD1531893DS800	R901109990

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com

www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4

RE 18323-04/02.11 Replaces: RE 18323-04/12.10

Solenoid operated valves pilot operated poppet type 2-way normally closed

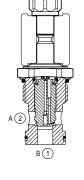
Special cavity, 021-E

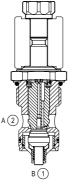
VEI-8A-12-NC

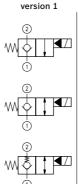
OD.15 - X - 21 - Y - Z

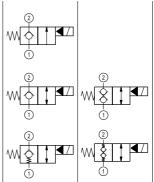
version 2



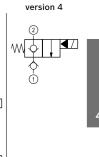








version 3



General

0.0		
Weight	kg (lbs)	0.34 (0.75)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

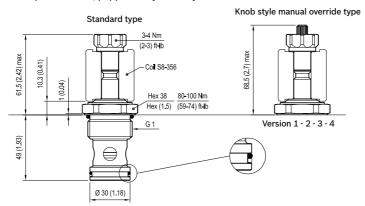
Other technical data

bar (psi)	350 (5000)
bar (psi)	420 (6000)
I/min. (gpm)	5-150 (1-40)
cycles	1 million cycles at 350 bar
drops/min.	20
°C (°F)	-20 to 80 (-4 to 176)
	Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Nm (ft-lbs)	80-100 (59-74)
	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
	021-E see RE 18325-75
	RG21E201052010 R934003566
	RG21E201053010 R934003567
	RG12A1PNBR7010 R934003958
	bar (psi) I/min. (gpm) cycles drops/min. °C (°F) Nm (ft-lbs) code material no. code material no. code

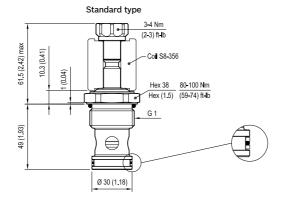
See data sheet RE 18350-50

Electrical	
Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

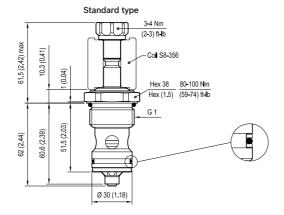
Version 1: Solenoid operated valve, poppet 2-way normally closed



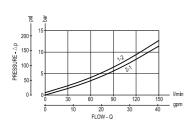
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

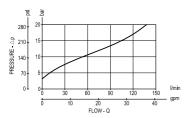


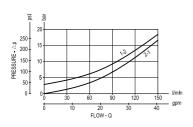
Version 4: Solenoid operated valve, poppet 2-way normally closed

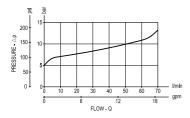


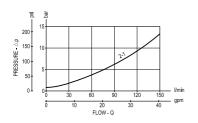
mm (Inches)





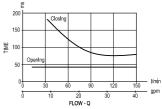




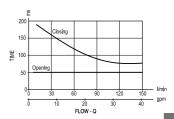


Version 1 - Version 2



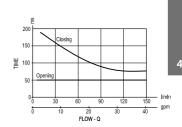




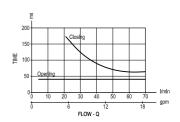


Version 3

Standard

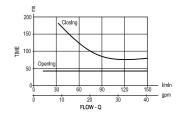


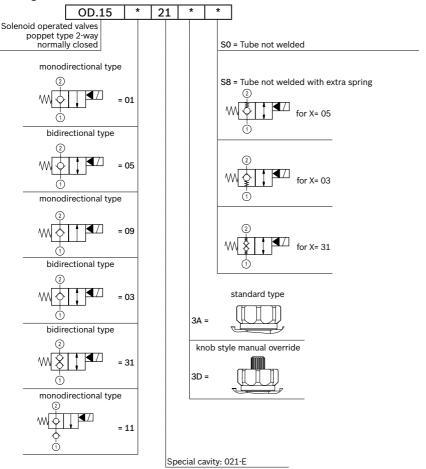
Extra spring



Version 4

Standard





Туре	Material number
OD1501213AS000	R901144300
OD1501213AS800	R934000707
OD1501213DS000	R901085462
OD1503213AS000	R901113666
OD1503213AS800	R934003065
OD1503213DS000	R934000792
OD1503213DS800	R934003066
OD1505213AS000	R901104395
OD1505213AS800	R901119221

Туре	Material number
OD1505213DS000	R901119267
OD1509213AS000	R901132881
OD1511213AS000	R901138183
OD1511213AS800	R934001086
OD1531213AS000	R901104412
OD1531213AS800	R901119002
OD1531213DS000	R901132876
OD1531213DS800	R901125793

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4

RE 18323-17/02.11 Replaces: RE 18323-17/08.10

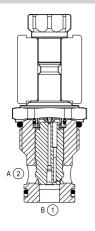
Solenoid operated valves pilot operated poppet type 2-way normally closed

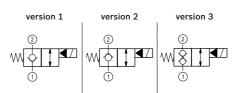
Common cavity, Size 16

VEI-8A-16A-NC

OD.15 - X - 75 - Y - S0







General

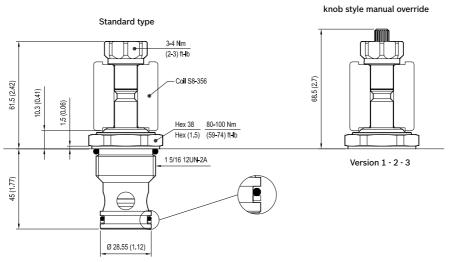
Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	5-150 (1-40)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-16A-2N see RE 18325-75
Seal kit - version 1		RG16A2010520100 R901111386
Seal kit - version 2-3		RG16A2010530100 R930003262
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

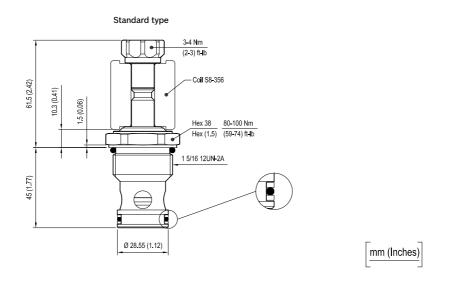
Flectrical

Liectificai		
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

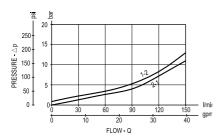
Version 1: Solenoid operated valve, poppet 2-way normally closed



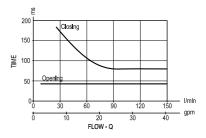
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed



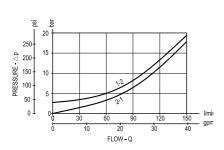
Version 1 - Version 2



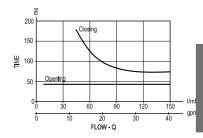
Standard

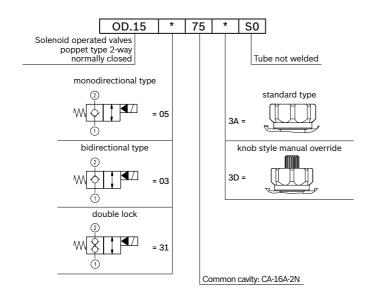


Version 3



Standard





Туре	Material number	Туре	Material number
OD1503753AS000	R901094726		
OD1505753AS000	R901094745		
OD1505753DS000	R901094746		
OD1531753AS000	R901094747		
OD1531753DS000	R901094748		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

RE 18323-15/02.11 Replaces: RE 18323-15/08.10

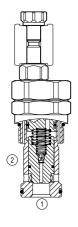
Solenoid operated valves pilot operated poppet type 2-way normally closed

Special cavity, 004

VEI-8A-2B-16-NC-NSS

OD.15.03.04 - Y - S0









\sim	_	_			
17	e	ar	-	621	

Other technical data

0.0		
Weight	kg (lbs)	1.13 (2.5)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

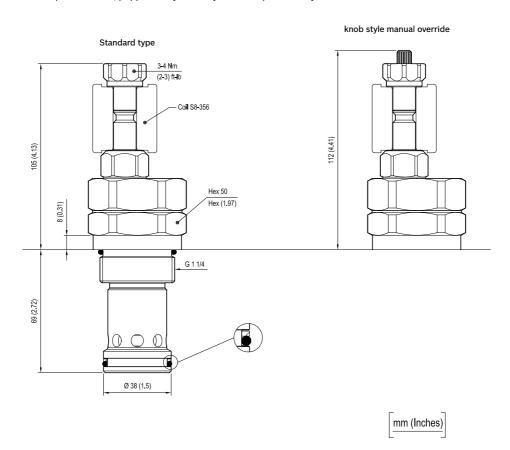
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Rated flow	I/min. (gpm)	260 (69)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	110-130 (81-96)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		004 see RE 18325-75
Seal kit	material no.	RG0004020520100 R930001696
Seal kit coil		RG12A1PNBR7010 R934003958

See data sheet RE 18350-50

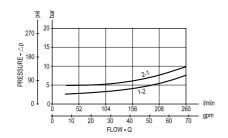
Flectrical

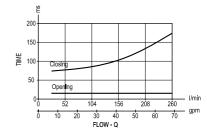
Liectifical	
Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90

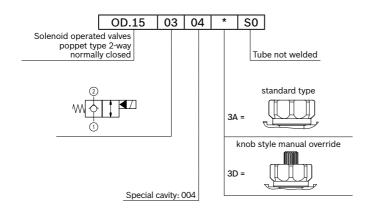
Solenoid operated valve, poppet 2-way normally closed - Special cavity



Version 03







Туре	Material number	Туре	Material number
OD1503043AS000	R934000764		
OD1503043DS000	R901091110		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4 RE 18323-05/02.11 Replaces: RE 18323-05/08.10

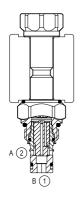
Solenoid operated valves pilot operated poppet type 2-way normally open

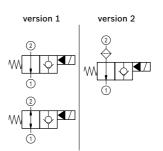
Common cavity, Size 08

VEI-8I-06-NA

OD-15 - X - 18 - Y - S0







$\overline{}$				
(i	ρ	n	ρ	ra

General		
Weight	kg (lbs)	0.11 (0.24)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

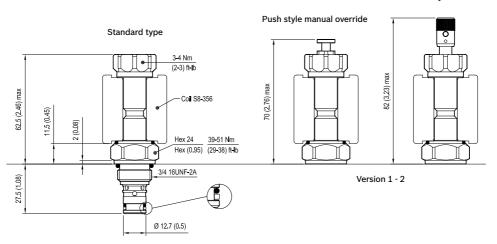
Ambient temperature ran	ge *C (*F)	-30 to 60 (-22 to 140)
Hydraulic		
	1 / :>	250 (5000)
Max. operating pressure	- 4 /	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	0.5-30 (0.1-8)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-75
Seal kit	material no.	RG08A2010520100 R901101437
Seal kit coil		RG12I1PNBR7010 R934003957
Other technical data		See data sheet RE 18350-50

Electrical

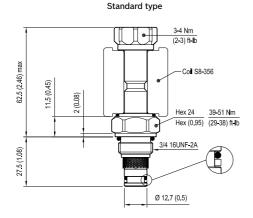
Licotifical	
Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

Version 1: Solenoid operated valve, poppet 2-way normally open

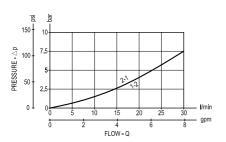
Push and twist style manual override



Version 2: Solenoid operated valve, poppet 2-way normally open - filter

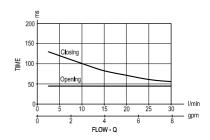


mm (Inches)

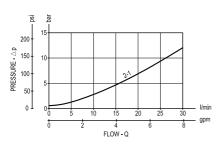


Version 1

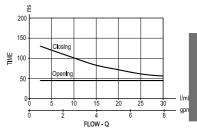
Standard

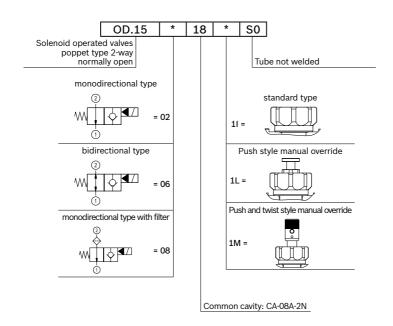


Version 2



Standard





Туре	Material number
OD1502181IS000	R901091107
OD1502181LS000	R901091108
OD1502181MS000	R901094588
OD1506181IS000	R901091133
OD1506181LS000	R901091134
OD1506181MS000	R901091135
OD1508181IS000	R901091146
OD1508181LS000	R901091148
OD1508181MS000	R901091149

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Oil Control S.p.a.. It may not be reproduced or given to third parties

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth

Subject to change.

without its consent.

Bosch Group

1/4 RE 18323-06/09.11 Replaces: RE 18323-06/02.11

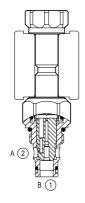
Solenoid operated valves pilot operated poppet type 2-way normally open

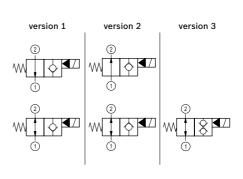
Common cavity, Size 08

VEI-8A-06-NA

OD.15 - X - Y - Z - S0







Ge	nد	e۱	٦l
u	-11	CI	aı

Weight	kg (lbs)	0.12 (0.26)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

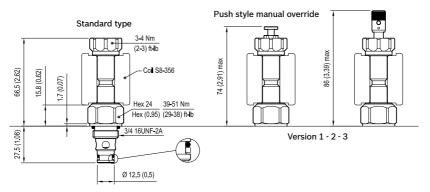
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	1.5-40 (0.4-11)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit version 1		RG08A2010520100 R901101437
Seal kit version 2-3		RG08A2010530100 R901101544
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Flectrical

Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

Version 1: Solenoid operated valve, poppet 2-way normally open

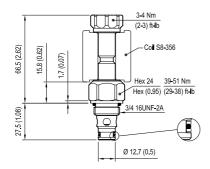
Push and twist style manual override



Version 2: Solenoid operated valve, poppet 2-way normally open

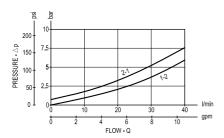
Version 3: Solenoid operated valve, poppet 2-way double lock normally open

Standard type

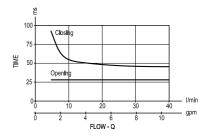


mm (Inches)

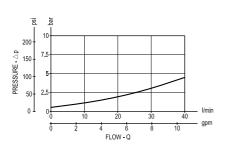
Version 1 - Version 2



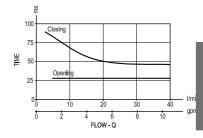
Standard

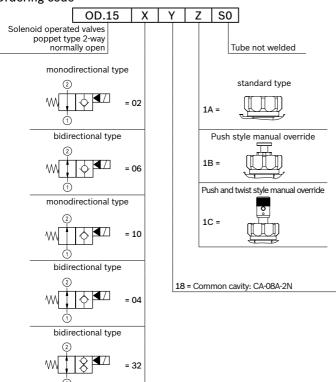


Version 3



Standard





Туре	Material number
OD1502181AS000	R901091102
OD1502181BS000	R901091105
OD1502181CS000	R901091106
OD1506181AS000	R901091130
OD1506181BS000	R901091131
OD1506181CS000	R901091132
OD1504181AS000	R901091121
OD1504181BS000	R901091122
OD1504181CS000	R901091123

Туре	Material number
OD1510181AS000	R901091152
OD1510181BS000	R901091154
OD1510181CS000	R901091155
OD1532181AS000	R901091171
OD1532181BS000	R901091173
OD1532181CS000	R901091174

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5

41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Subject to change.

1/4 RE 18323-21/11.11 Replaces: RE 18323-21/09.11

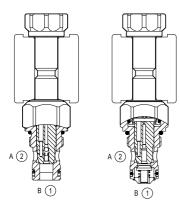
Solenoid operated valves pilot operated poppet type 2-way normally open

Special cavity, 019-E

VEI-8A-06-NA

OD.15 - X - 19 - Z









General

Gonorai		
Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Other technical data

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	1.5-40 (0.4-11)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Special cavity		019-E see RE 18325-75
Seal kit version 06		RG19E201052010 R934003560
Seal kit version 12		RG19E201053010 R934003561
Seal kit coil		RG12A1PNBR7010 R934003958

See data sheet RE 18350-50

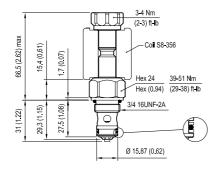
Electrical	
Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

Version 06: Solenoid operated valve, poppet 2-way normally open

Push and twist style manual override Push style manual override Standard type 3-4 Nm (2-3) ft-lb 88 (3.46) max 75.5 (2.97) max 67 (2.64) max 15.8 (0.62) Col S8-356 17 (0.07) 39-51 Nm Hex 24 Hex (0.94) (29-38) ft-lb 3/4 16UNF-2A 27.5 (1.08) 0

Version 12: Solenoid operated valve, poppet 2-way normally open

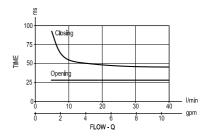
Ø 15.87 (0.62)



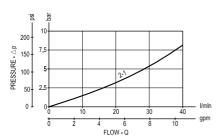
mm (Inches)

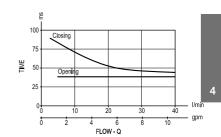
200 7.5 150 100 20 30 40 gpm FLOW Q

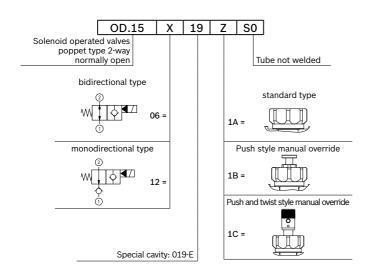
Version 06



Version 12







Туре	Material number
OD1506191AS000	R934000989
OD1506191BS000	R934000990
OD1506191CS000	R934000991
OD1512191AS000	R901091159
OD1512191BS000	R901091161
OD1512191CS000	R901091162

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Subject to change.

1/4 RE 18323-12/03.11 Replaces: RE 18323-12/02.11

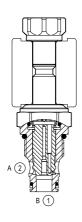
Solenoid operated valves pilot operated poppet type 2-way normally open

Common cavity, Size 10

VEI-8A-10-NA

OD.15 - X - 36 - Y - S0











General

Other technical data

General			
Weight	kg (lbs)	0.16 (0.35)	
Installation oriental	ion	Optional	
Ambient temperature	range °C (°F)	-30 to 60 (-22 to 140)	

	<u> </u>	
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	2-70 (0.5-18)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-42)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-2N see RE 18325-75
Seal kit - version 1		RG10A2010520100 R901111363
Seal kit - version 2-3		RG10A2010530100 R901111366
Seal kit coil		RG12A1PNBR7010

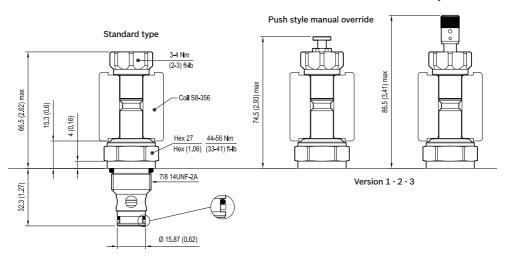
See data sheet RE 18350-50

Electrical

Liccuitcai		
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

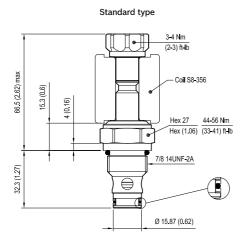
Version 1: Solenoid operated valve, poppet 2-way normally open

Push and twist style manual override



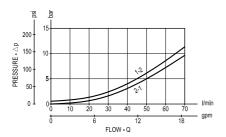
Version 2: Solenoid operated valve, poppet 2-way normally open

Version 3: Solenoid operated valve, poppet 2-way double lock normally open

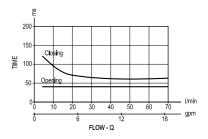


mm (Inches)

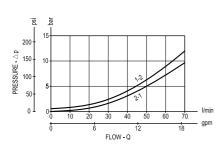
Version 06 - Version 04



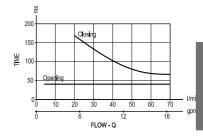
Standard

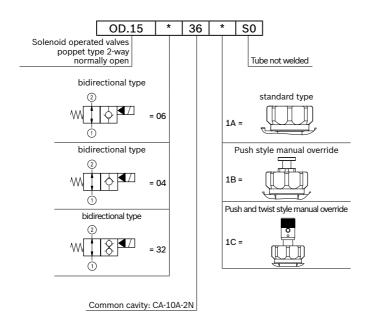


Version 32



Standard





Туре	Material number
OD1504361AS000	R901091124
OD1504361BS000	R901091125
OD1504361CS000	R901091126
OD1506361AS000	R901080489
OD1506361BS000	R901091136
OD1506361CS000	R901091137
OD1532361AS000	R901091175
OD1532361BS000	R901091176
OD1532361CS000	R901091178

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

1/4 RE 18323-07/02.11 Replaces: RE 18323-07/01.11

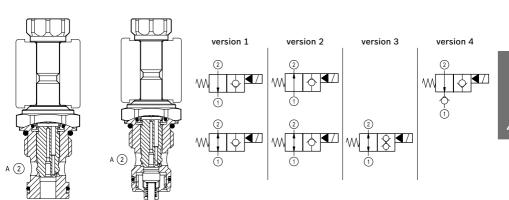
Solenoid operated valves pilot operated poppet type 2-way normally open

Special cavity, 017-E

VEI-8A-09-NA

OD.15 - X - 17 - Y - S0





_			
Ge	'n	Δr	ıءı

B (1)

Gonorai		
Weight	kg (lbs)	0.21 (0.46)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

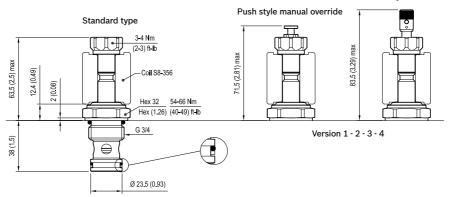
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	2-70 (0.5-18)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Installation torque Filtration	Nm (ft-lbs)	54-66 (40-49) Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
-	Nm (ft-lbs)	Nominal value max. 10µm (NAS 8)
Filtration	code	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Filtration Cavity	code material no. code	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14 017-E see RE 18325-75 RG17E201052010
Filtration Cavity Seal kit - version 1	code material no. code material no. code	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14 017-E see RE 18325-75 RG17E201052010 R934003562 RG17E201053010

Electrical

Licotifical		
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
		1

Version 1: Solenoid operated valve, poppet 2-way normally open

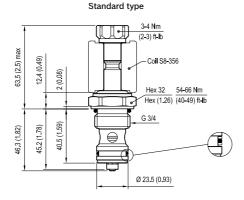
Push and twist style manual override



Version 2: Solenoid operated valve, poppet 2-way normally open

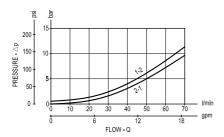
Version 3: Solenoid operated valve, poppet 2-way double lock normally open

Version 4: Solenoid operated valve, poppet 2-way normally open

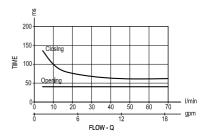


mm (Inches)

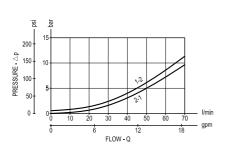
Version 1 - Version 2



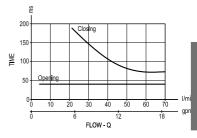
Standard



Version 3

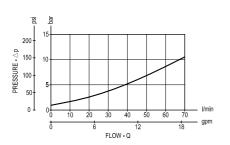


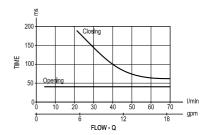
Standard

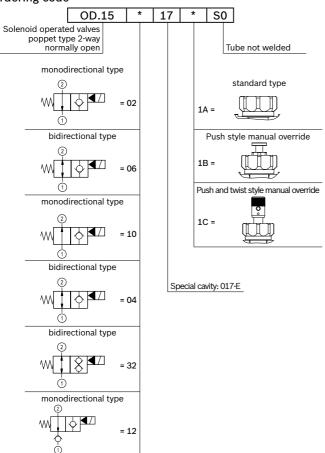


Version 4

Standard







Туре	Material number
OD1502171AS000	R934000718
OD1502171BS000	R934000721
OD1502171CS000	R901177370
OD1506171AS000	R901113677
OD1506171BS000	R901113680
OD1506171CS000	R934000956
OD1504171AS000	R901113668
OD1504171BS000	R901113669
OD1504171CS000	R934000809

Туре	Material number
OD1510171AS000	R934001051
OD1510171BS000	R934004148
OD1510171CS000	R934001052
OD1512171AS000	R934001090
OD1532171AS000	R901113683
OD1532171BS000	R901113684
OD1532171CS000	R934001189

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4 RE 18323-14/08.10 Replaces: RE 00162-02/01.06

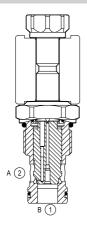
Solenoid operated valves pilot operated poppet type 2-way normally open

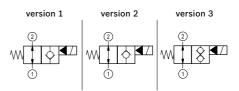
Common cavity, Size 12

VEI-8A-12A-NA

OD.15 - X - 89 - Y - S0







General

Weight	kg (lbs)	0.23 (0.51)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

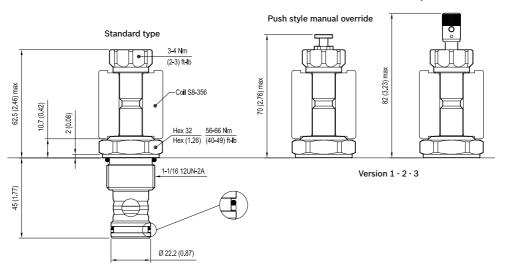
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	I/min. (gpm)	5-150 (1-40)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-12A-2N see RE 18325-75
Seal kit - version 1	code material no.	RG12A2010520100 R901111377
Seal kit - version 2-3	code material no.	RG12A2010530100 R930003374
Seal kit coil	code material no.	RG12A1PNBR7010 R934003958
Other technical data		See data sheet RF 18350-50

Flectrical

Liccuitcui	
Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

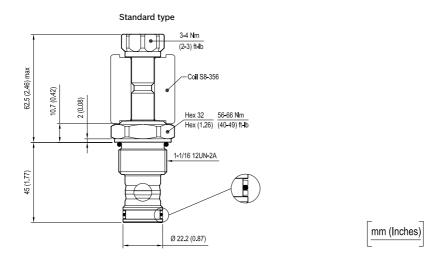
Version 1: Solenoid operated valve, poppet 2-way normally open

Push and twist style manual override

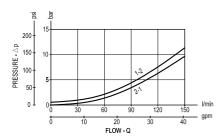


Version 2: Solenoid operated valve, poppet 2-way normally open

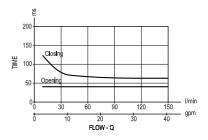
Version 3: Solenoid operated valve, poppet 2-way double lock normally open



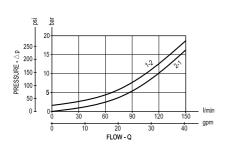
Version 1 - Version 2



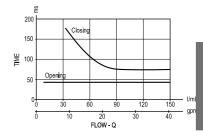
Standard

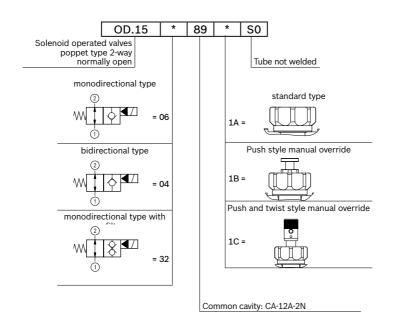


Version 3



Standard





Туре	Material number
OD1504891AS000	R901090961
OD1504891BS000	R901090960
OD1506891AS000	R901091139
OD1506891BS000	R901091140
OD1506891CS000	R901091141
OD1532891AS000	R901091179
OD1532891BS000	R901091180
OD1532891CS000	R901091182

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4 RE 18323-08/02.11 Replaces: RE 18323-08/08.10

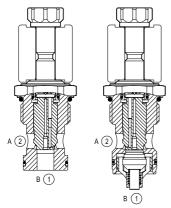
Solenoid operated valves pilot operated poppet type 2-way normally open

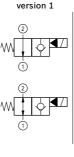
Special cavity, 021-E

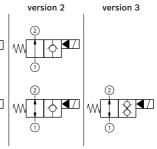
VEI-8A-12-NA

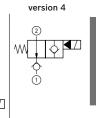
OD.15 - X - 21 - Y - S0











C	۵n	e	ra	ı
(7)	21	ıe	ГA	ı

Other technical data

acticiai		
Weight	kg (lbs)	0.34 (0.75)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

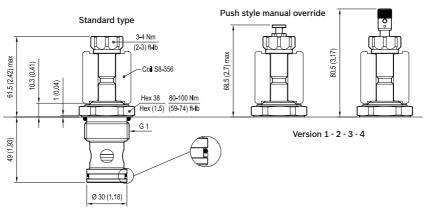
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	5-150 (1-40)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		021-E see RE 18325-75
Seal kit - version 1		RG21E201052010 R934003566
Seal kit - version 2-3-4		RG21E201053010 R934003567
Seal kit coil		RG12A1PNBR7010 R934003958

See data sheet RE 18350-50

Electrical

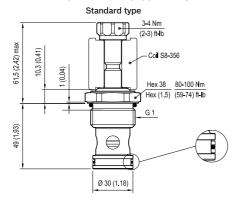
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

Version 1: Solenoid operated valve, poppet 2-way normally open

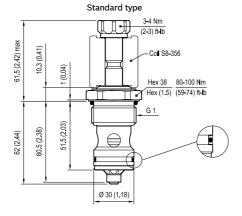


Version 2: Solenoid operated valve, poppet 2-way normally open

Version 3: Solenoid operated valve, poppet 2-way double lock normally open

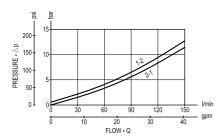


Version 4: Solenoid operated valve, poppet 2-way normally open

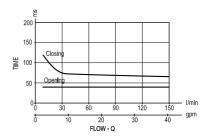


mm (Inches)

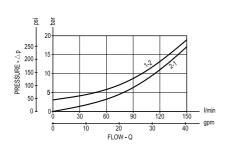
Version 1 - Version 2



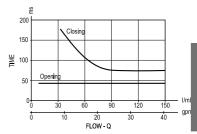




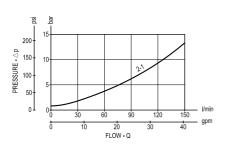
Version 3



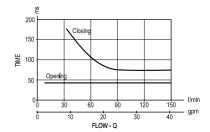
Standard

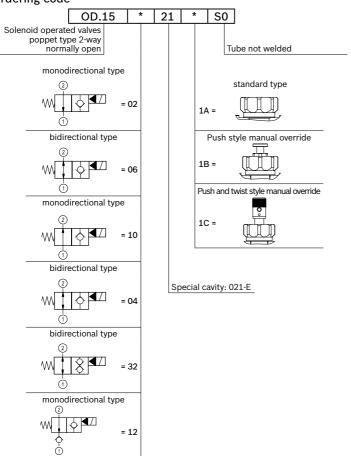


Version 4



Standard





Туре	Material number
OD1502211AS000	R987067733
OD1502211BS000	R901186074
OD1502211CS000	R934000758
OD1504211AS000	R901113671
OD1504211BS000	R901113672
OD1504211CS000	R934000820
OD1506211AS000	R901104409
OD1506211BS000	R901113681
OD1506211CS000	R901172041

Туре	Material number
OD1510211AS000	R901085464
OD1510211BS000	R934001061
OD1512211AS000	R934001100
OD1512211BS000	R934001101
OD1512211CS000	R934001102
OD1532211AS000	R901104415
OD1532211BS000	R901113685
OD1532211CS000	R901191824

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Rexroth Bosch Group

1/4 RE 18323-18/02.11 Replaces: RE 18323-18/08.10

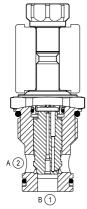
Solenoid operated valves pilot operated poppet type 2-way normally open

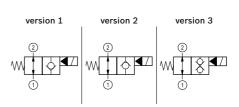
Common cavity, Size 16

VEI-8A-16A-NA

OD.15 - X - 75 - Y - S0







General

Seal kit coil
Other technical data

General		
Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	5-150 (1-40)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-16A-2N see RE 18325-75
Seal kit - version 1		RG16A2010520100 R901111386
Seal kit - version 2-3		RG16A2010530100 R930003262

code RG12A1PNBR7010

See data sheet RE 18350-50

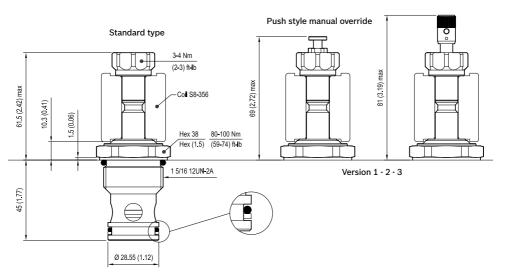
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

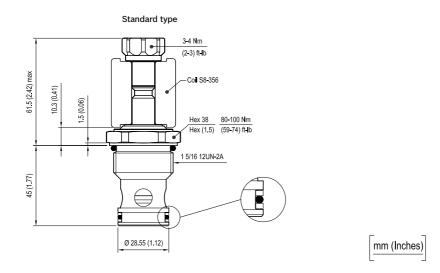
Note: Coils must be ordered separately.

Version 1: Solenoid operated valve, poppet 2-way normally open

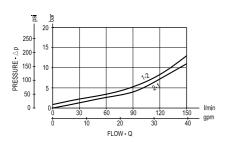
Push and twist style manual override



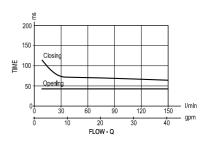
Version 2: Solenoid operated valve, poppet 2-way normally open Version 3: Solenoid operated valve, poppet 2-way double lock normally open



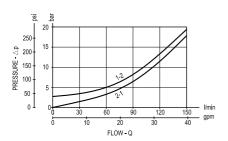
Version 1 - Version 2



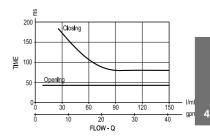
Standard

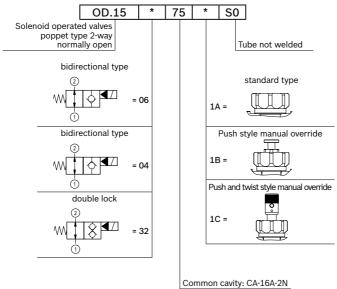


Version 3



Standard





Туре	Material number
OD1504751AS000	R901094731
OD1506751AS000	R901095953
OD1506751BS000	R901095955
OD1506751CS000	R901095956
OD1532751AS000	R901094753
OD1532751BS000	R901094754
OD1532751CS000	R901094755

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

Rexroth Bosch Group

1/4

RE 18323-16/02.11 Replaces: RE 18323-16/08.10

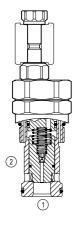
Solenoid operated valves pilot operated poppet 2-way normally open

Special cavity, 004

VEI-8A-2B-16-NA-NSS

OD.15.04.04 - Y - S0









General

Other technical data

0.0		
Weight	kg (lbs)	1.13 (2.5)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Rated flow	I/min. (gpm)	260 (69)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	110-130 (81-96)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		004 see RE 18325-75
Seal kit		RG0004020520100 R930001696
Seal kit coil		RG12A1PNBR7010 R934003958

See data sheet RE 18350-50

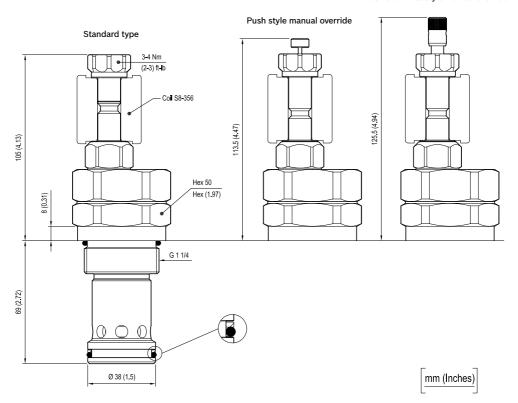
Electrical

Licctificat	
Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90

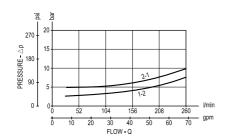
Note: Coils must be ordered separately.

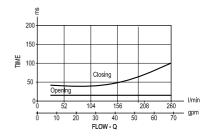
Solenoid operated valve, poppet 2-way normally open - Special cavity

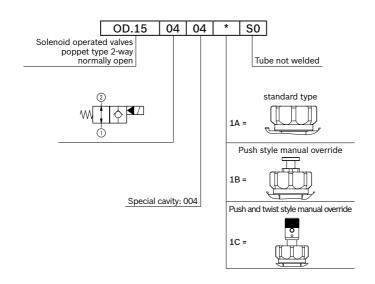
Push and twist style manual override



Version 04







Туре	Material number	Туре	Material number
OD1504041AS000	R901091118		
OD1504041BS000	R901091119		
OD1504041CS000	R901091120		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

Rexroth **Bosch Group**

1/4 RE 18325-07/06.11 Replaces: RE 18325-07/08.10

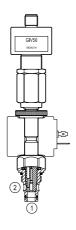
Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

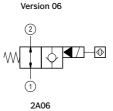
Common cavity, Size 08

VEI-8A-2A-06-NA-S-M-NSS

OD.15.06.18.1D.S2 - Z







General	l
---------	---

Weight k	(g (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

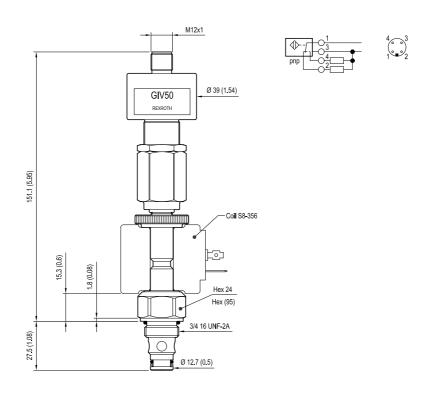
Hydraulic		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	2.5-40 (0.66-11)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	30-35 (22-26)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A201052010 R901101437
Other technical data		See data sheet RF 18350-50

Electrical

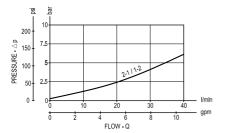
Type of voltage	DC voltage
Coil type	S8-356
Supply voltage	See data sheet RE18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90

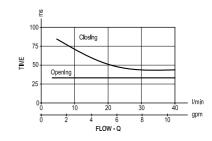
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

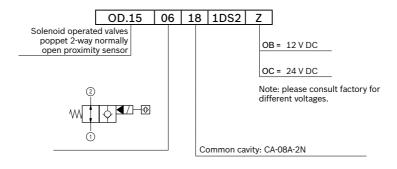
Solenoid operated valves poppet 2-way normally open proximity sensor



mm (Inches)







Туре	Material number	Туре	Material number
OD1506181DS2OB	R934001226		
OD1506181DS2OC	R934001227		
		_	
		_	
		_	
		_	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

Rexroth Bosch Group

RE 18325-08/06.11 Replaces: RE 18325-08/08.10

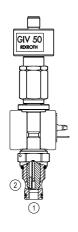
Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

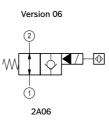
Special cavity, 076-E

VEI-8A-2A-09-NA-S-M-NSS

OD.15.06.76.1D.S2 - Z







General	
Weight	

Veight	kg (lbs)	0.75 (1.7)	
nstallation orientation		Optional	
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)	
mbient temperature range	°C (°F)	-30 to 60 (-22 to 140)	

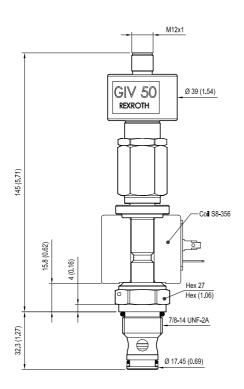
Ambient temperature rang	ge °C (°F)	-30 to 60 (-22 to 140)
Hydraulic		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	2.5-70 (0.66-18)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	41-47 (30-35)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Special cavity		076-E see RE 18325-75
Seal kit		RG10A201052010 R901111363
Other technical data		See data sheet RE 18350-50

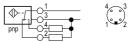
Electrical

Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90

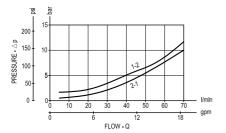
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

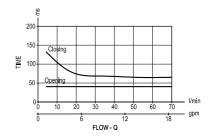
Solenoid operated valves poppet 2-way normally open proximity sensor

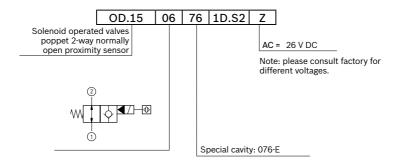




mm (Inches)







Туре	Material number	Туре	Material number
OD1506761DS2AC	R934001233		
		-	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

Rexroth Bosch Group

RE 18325-09/06.11 Replaces: RE 18325-09/01.10

Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

Special cavity, 017-E

VEI-8A-2A-09-NA-S-M-NSS

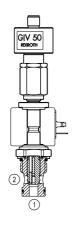
General

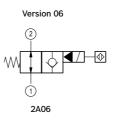
Seal kit

Other technical data

OD.15.06.17.1D.S0 - Z







deneral		
Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature ran	ge °C (°F)	-30 to 60 (-22 to 140)
Hydraulic		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	3.5-70 (1-18)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	50-55 (37-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75

code RG17E201052010

See data sheet RE 18350-50

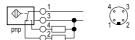
material no. R934003562

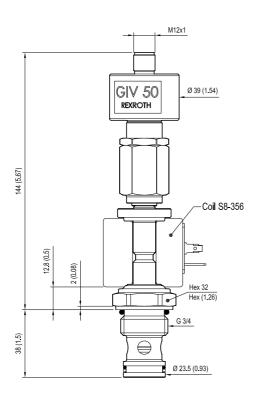
lectrica	

Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90

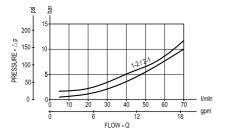
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

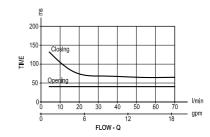
Solenoid operated valves poppet 2-way normally open proximity sensor

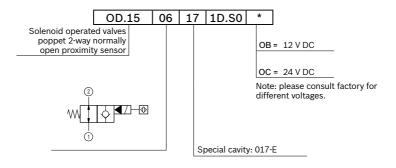




mm (Inches)







Туре	Material number	Туре	Material number
OD1506171DS2OB	R934001215		
OD1506171DS2OC	R934001206		
		_	
		_	
		_	

Bosch Rexroth Oil Control S.p.A.
Via Leonardo da Vinci 5
P.O. Box no. 5
41015 Nonantola – Modena, Italy
Tel. +39 059 887 611
Fax +39 059 547 848
cartridges@oilcontrol.com
www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

Rexroth Bosch Group

RE 18325-10/06.11 Replaces: RE 18325-10/01.10

Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

Special cavity, 021-E

VEI-8A-2A-12-NA-S-M-NSS

General

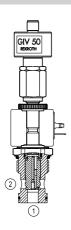
Cavity

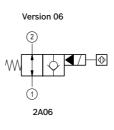
Seal kit

Other technical data

OD.15.06.21.1D.S2 - Z







Weight	kg (lbs)	0.85 (1.9)	
Installation orientation		Optional	
Ambient temperature ran	ge °C (°F)	-30 to 60 (-22 to 140)	
Hydraulic			
Max. operating pressure	bar (psi)	350 (5075)	
Flow range	l/min.(gpm)	3.5-150 (0.9-40)	
Max. internal leakage	drops/min.	15	
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)	
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)	
Installation torque	Nm (ft-lbs)	80-85 (59-63)	
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14	

material no.

021-E see RE 18325-75 RG21E201052010

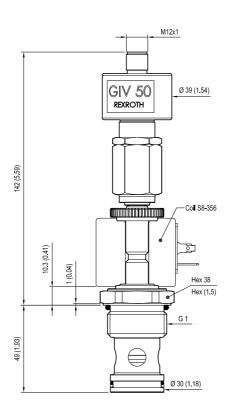
See data sheet RE 18350-50

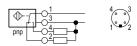
R934003566

Electrical		
Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90

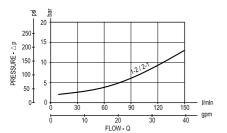
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

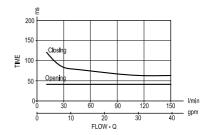
Solenoid operated valves poppet 2-way normally open proximity sensor

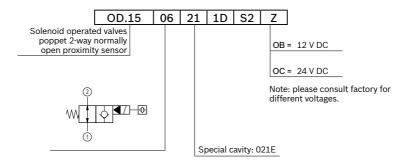












934001228	
934001208	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

RE 18325-16/12.11

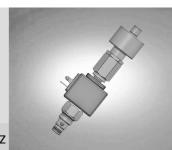
1/4

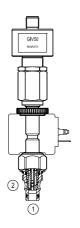
Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

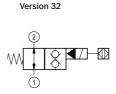
Common cavity, Size 08

VEI-8A-2T-06-NA-S-M-NSS

OD.15.32.18.1D.S2 - Z







\sim	_	n	_		ı
(7	ρ	n	ρ	ra	ı

acticiai		
Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

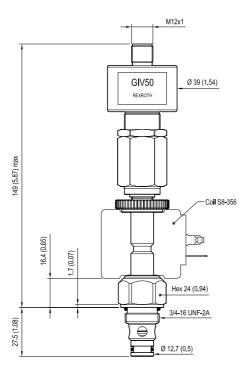
Hydraulic		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	2.5-40 (0.66-11)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	30-35 (22-26)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010530100 R901101544
Other technical data		See data sheet RE 18350-50

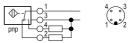
Electrical

	DC voltage
	S8-356
	See data sheet RE18325-90
	± 10%
W	20
%	100 see RE 18325-90
	See data sheet RE 18325-90
	W %

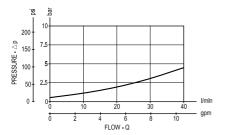
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

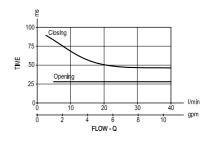
Solenoid operated valves poppet 2-way normally open proximity sensor

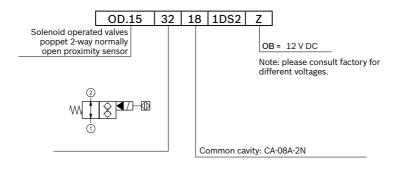




mm (Inches)







Туре	Material number	Туре	Material number
OD1532181DS2OB	R934004542		
-			

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

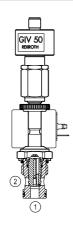
Rexroth **Bosch Group**

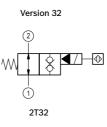
1/4 RE 18325-15/06.11 Replaces: RE 18325-15/05.10

Solenoid operated valves pilot operated poppet 2-way normally open double lock proximity sensor Special cavity, 017-E

VEI-8A-2T-09-NA-S-M-NSS

OD.15.32.17.1D.S2 - Z





Genera	ı
--------	---

Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Iraul	

Hydraulic		
Max. operating pres- sure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	2.5-70 (0.66-18)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	50-55 (37-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit		RG17E201053010 R934003563
Other technical data		See data sheet RE 18350-50

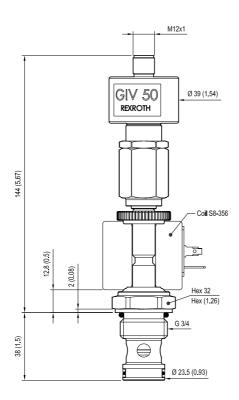
Electrical

Type of voltage	DC voltage
Coil type	S8-356
Supply voltage	See data sheet RE18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90

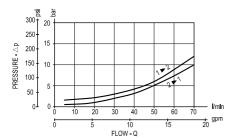
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

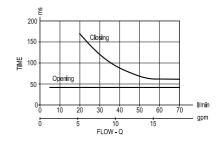
Solenoid operated valves poppet 2-way normally open double lock roximity sensor

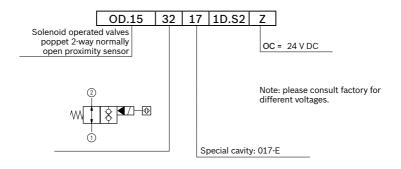




mm (Inches)







Туре	Material number	Туре	Material number
OD1532171DS2OC	R934001235		
		-	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

RE 18325-03/06.11

1/4

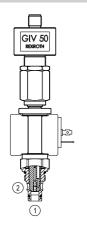
Solenoid operated valves pilot operated poppet 2-way normally closed proximity sensor

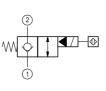
Common cavity, Size 08

VESP-08A-12A/00-2A05-N7

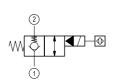
OD.15.05.18.41 - Y - Z







Version 05



Version 85

Ga	n	e	ra	ı
uе	п	H	ıa	

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)
		, ,

Hydraulic

Other technical data

(*) (cSt 46)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5075)
Proof pressure	bar (psi)	420 (6000)
Flow range	l/min.(gpm)	1-40 (0.3-11)
Max. internal leakage (*)	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	30-35 (22-26)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A201052010 R901101437

See data sheet RE 18350-50

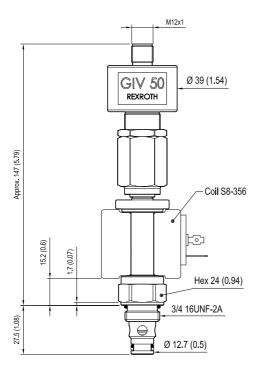
Flectrical

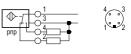
Licctificat		
Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90

Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

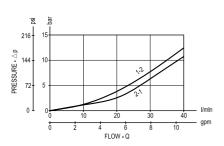
_, .

Solenoid operated valves poppet 2-way normally closed proximity sensor

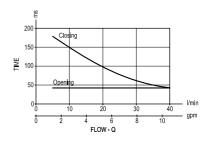




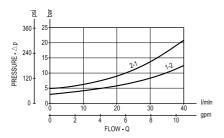
mm (Inches)

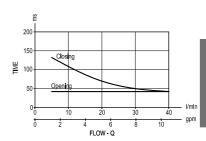


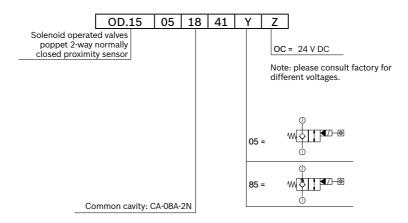
Version 05



Version 85







Туре	Material number	Туре	Material number
OD1505184105OC	R934004319		
OD1505184185OC	R934004320		
		_	
		_	
		_	
		_	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

1/4

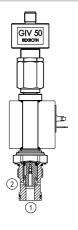
RE 18325-04/07.12

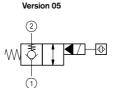
Solenoid operated valves pilot operated poppet 2-way normally closed proximity sensor - extra spring Special cavity, 017-E

VESP-12G-16A/00-2A05-N7

OD.15.05.17.65.04 - Z







Gen	erai

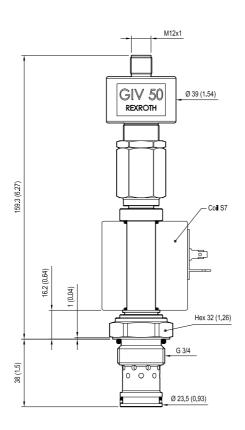
Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

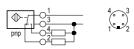
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	I/min.(gpm)	5-70 (1-18)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	50-55 (37-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit		RG17E201052010 R934003562
Other technical data		See data sheet RF 18350-50

Flectrical

_iootiioai	
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE18325-90
Nominal voltage	± 10%
Power consumption W	30
Duty cycle %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90

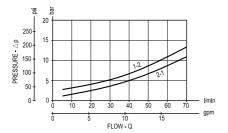
Solenoid operated valves poppet 2-way normally closed proximity sensor

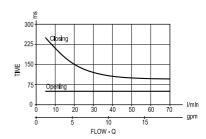


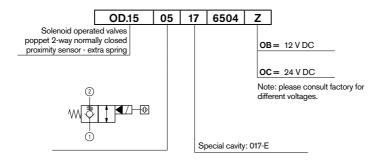


mm (Inches)

Performance graphs







Туре	Material number	Туре	Material number
OD1505176504OB	R934004675		
OD1505176504OC	R934004674		

Bosch Rexroth Oil Control S.p.A.
Via Leonardo da Vinci 5
P.O. Box no. 5
41015 Nonantola – Modena, Italy
Tel. +39 059 887 611
Fax +39 059 547 848
cartridges@oilcontrol.com
www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

Rexroth

RE 18325-05/02.12 Replaces: RE 00162-02/01.06

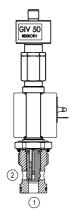
Solenoid operated valves pilot operated poppet 2-way normally closed proximity sensor

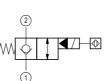
Special cavity, 021-E

VESP-16G-16A/00-2A-N7

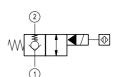
OD.15.05.21.65 - Y - Z







Version 04



Version 84

-		

Ca.	_	_		ı
Ge	n	е	ra	ı

acriciai		
Weight	kg (lbs)	0.9 (2)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

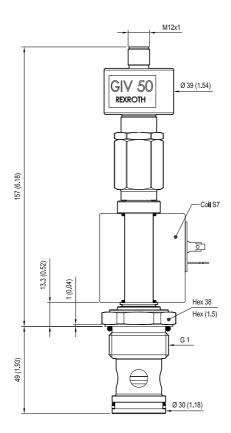
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	I/min.(gpm)	5-150 (1-40)
Max. internal leakage (*)	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-85 (59-63)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		021-E see RE 18325-75
Seal kit		RG21E201052010 R934003566
Other technical data		See data sheet RE 18350-50

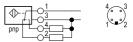
(*) (cSt 46)

Flectrical

Licciiicai	
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE18325-90
Nominal voltage	± 10%
Power consumption W	30
Duty cycle %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90

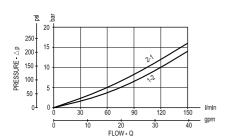
Solenoid operated valves poppet 2-way normally closed proximity sensor



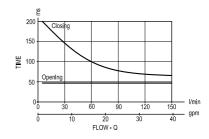




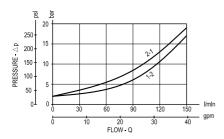
Performance graphs

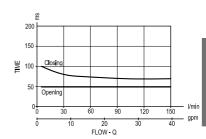


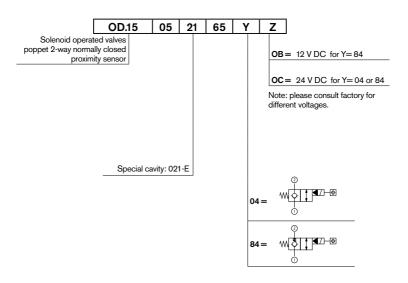
Version 04



Version 84







Туре	Material number	Туре	Material number
OD1505216504OC	R934004627		
OD1505216584OB	R934004630		
OD1505216584OC	R934004628		
		-	
		-	
1		-	

Bosch Rexroth Oil Control S.p.A.
Via Leonardo da Vinci 5
P.O. Box no. 5
41015 Nonantola – Modena, Italy
Tel. +39 059 887 611
Fax +39 059 547 848
cartridges@oilcontrol.com
www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

Solenoid Cartridge Valves

On-off direct acting

Designation	Description	Cavity	Code	Data sheet	Pages
Solenoid cartridge valves direct acting 2 way poppet type normally closed	VED-8I-NC	Size 08	OD11X18Y00	RE 18324-06	783
Solenoid cartridge valves direct acting 2 way poppet type normally open	VED-8I-NA	Size 08	OD11X18Y00	RE 18324-07	787
Solenoid cartridge valves direct acting 2 way poppet type normally closed double lock	VEDT-08A-A-12-NC	Size 08	OD113118Y00	RE 18324-01	791
Solenoid cartridge valves direct acting 2 way poppet type normally closed double lock	VEDT-08A-A-16-NC	Size 08	OD1131186Y00	RE 18324-03	795
Solenoid cartridge valves direct acting 2 way poppet type double lock	VEDT-08F-A-16	Special	OD11X40Y00	RE 18324-04	799
Solenoid cartridge valves direct acting poppet 3 way 2 position	VEDT-08A-32	Size 08	OD130151Y00	RE 18324-05	803
Solenoid cartridge valves direct acting 3 way 2 position spool type	VEDS-08A-32	Size 08	OD13X51Y00	RE 18324-50	807
Solenoid cartridge valves direct acting 4 way 2 position spool type	VEDS-08A-42	Size 08	OD14X58Y00	RE 18324-51	811
Solenoid cartridge valves direct acting 4 way 3 position spool type	VEDS-08A-43	Size 08	OD14X582A00	RE 18324-52	815
Solenoid cartridge valves direct acting 3 way 2 position spool type	VED-10A-32	Size 10	OD13X77Y00	RE 18324-58	819
Solenoid cartridge valves direct acting 4 way 2 position spool type	VED-10A-42	Size 10	OD144W78Y00	RE 18324-59	823
Solenoid cartridge valves direct acting 4 way 3 position spool type	VED-10A-43	Size 10	OD143W78Y00	RE 18324-60	827

For the latest product information from Bosch Rexroth, please visit our website: www.boschrexroth.com/products

Solenoid Cartridge Valves

On-off direct acting

Designation	Description	Cavity	Code	Data sheet	Pages
Solenoid cartridge valves direct acting 3 way 2 position spool type	VEDS-12A-32	Size 12	OD13X12Y00	RE 18324-56	831

Rexroth **Bosch Group**

RE 18324-06/08.10 Replaces: 01.06

1/4

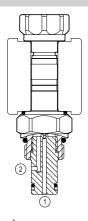
Solenoid operated valves direct acting poppet 2-way normally closed

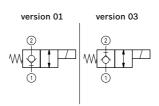
Common cavity, Size 08



OD.11 - X - 18 - Y - 00







General	
---------	--

0.0		
Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

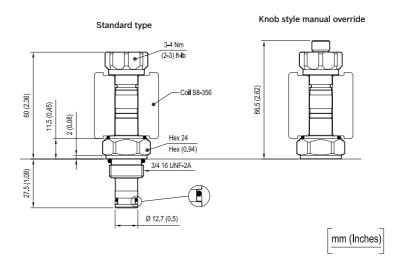
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Rated flow	I/min. (gpm)	1.5 (0.4)
Max. internal leakage	drops/ min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010520100 R901101437
Seal kit coil		RG12I1PNBR7010 R934003957
Other technical data		See data sheet RE 18350-50

Electrical

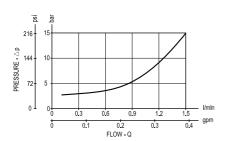
Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

Note: Coils must be ordered separately.

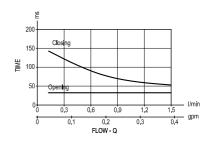
Solenoid operated valves poppet 2-way normally closed



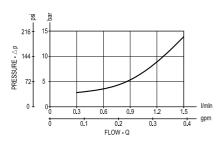
Performance graph

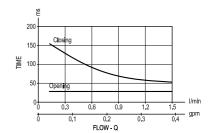


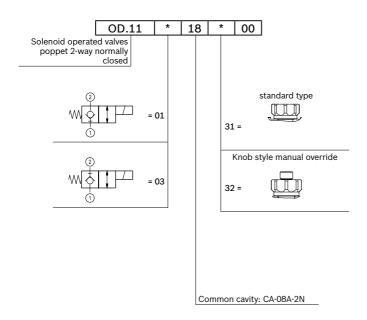
Version 01



Version 03







Туре	Material number
OD110118310000	R901090901
OD110118320000	R901090903
OD110318310000	R901090909
OD110318320000	R901090910

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com

www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Rexroth **Bosch Group**

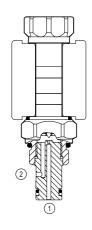
1/4 RE 18324-07/08.10 Replaces: RE 00162-02/01.06

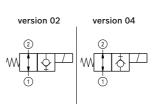
Solenoid operated valves direct acting poppet 2-way normally open

Common cavity, Size 08

OD.11 - X - 18 - Y - 00 VED-8I-NA







General	
General	

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Other technical data

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Rated flow	I/min. (gpm)	1.5 (0.4)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Common cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010520100 R901101437
Seal kit coil	code	RG12I1PNBR7010

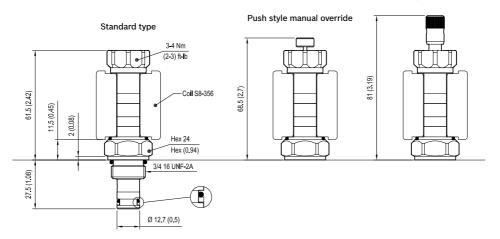
See data sheet RE 18350-50

Electrical

Type of voltage	DC voltage
Coil type	S8-356 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90
Note: Coils must be ordere	ed separately.

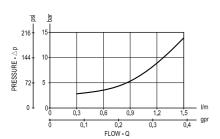
Solenoid operated valves poppet 2-way normally open

Push and twist style manual override

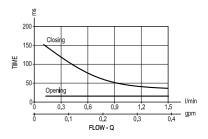


mm (Inches)

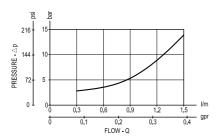
Performance graphs

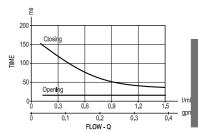


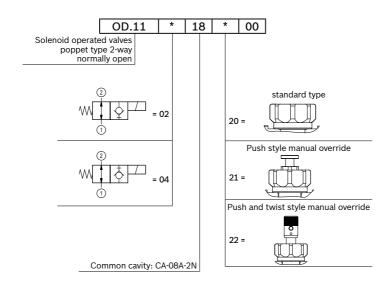
Version 02



Version 04







Туре	Material number	Туре	Material number
OD110218200000	R901090905		
OD110218210000	R901090906		
OD110218220000	R901090908		
OD110418200000	R901090911		
OD110418210000	R901090914		
OD110418220000	R901090915		
		<u> </u>	
-			

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Rexroth Bosch Group

1/4 RE 18324-01/07.12 Replaces: RE 18324-01/08.10

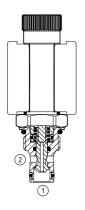
Solenoid operated valves direct acting poppet 2-way double lock normally closed

Common cavity, Size 08



OD.11.31.18 - Y - 00







Ge	ne	ral

GCIICIAI		
Weight	kg (lbs)	0.19 (0.42)
Installation orientation		Optional
Amhient temperature range	°C (°F)	-30 to 60 (-22 to 140)

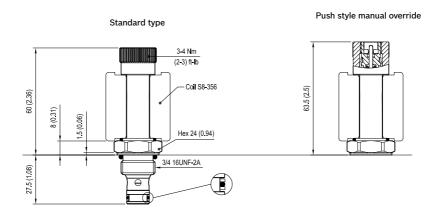
Hydraulic		
Max. operating pressure	bar (psi)	250 (3600)
Max. flow	I/min.(gpm)	15 (4)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010530100 R901101544
Seal kit coil	code material no.	RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

Note: Coils must be ordered separately.

Solenoid operated valves poppet 2-way double lock normally closed

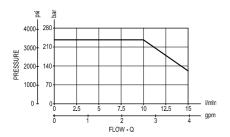




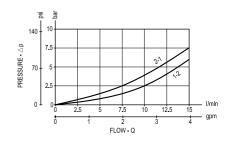
Performance graphs

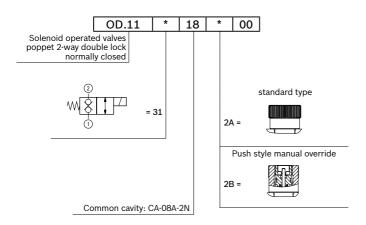
Performance limits

version 31



Characteristic curves





Туре	Material number	Туре	Material number
OD1131182A0000	R934003626		
OD1131182B0000	R934003627		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Rexroth Bosch Group

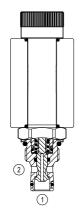
1/4 **RE 18324-03/07.12** Replaces: RE 18324-03/08.10

Solenoid operated valves direct acting poppet 2-way double lock normally closed

Common cavity, Size 08

VEDT-08A-A-16-NC

OD.11.31.18 - 6Y - 00







General

Weight	kg (lbs)	0.22 (0.48)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W
		-30 to 80 (-22 to 176) - coil 26W

ы.	 	 	_

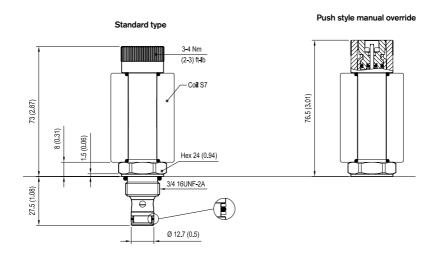
nyaraulic		
Max. operating pressure	bar (psi)	250 (3600)
Max. flow	I/min. (gpm)	25 (7)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010530100 R901101544
Seal kit coil		RG16A1PMVQ0010 R934003962
Other technical data		See data sheet RE 18350-50

Electrical

Liectifical		
Type of voltage		DC voltage
Coil type		S7
Supply voltage		See data sheet RE 18325-90
Power consumption	W	30 or 26
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage	coil 26W	-15% +10%
Nominal voltage	coil 30W	-10% +10%
Note: Coils must b	a ordarad	senarately

Note: Coils must be ordered separately

Solenoid operated valves poppet 2-way double lock normally closed

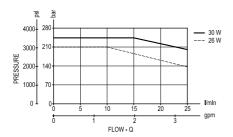


mm (Inches)

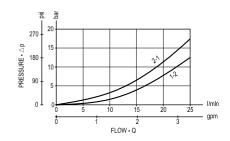
Performance graphs

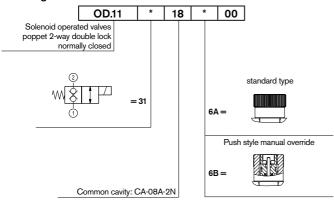
Performance limits

version 31



Characteristic curves





Туре	Material number	Туре	Material number
OD1131186A0000	R934003624		
OD1131186B0000	R934003625		
		<u> </u>	

Bosch Rexroth Oil Control S.p.A.
Via Leonardo da Vinci 5
P.O. Box no. 5
41015 Nonantola – Modena, Italy
Tel. +39 059 887 611
Fax +39 059 547 848
cartridges@oilcontrol.com
www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

Rexroth Bosch Group

1/4 **RE 18324-04/07.12** Replaces: RE 18324-04/08.10

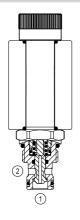
Solenoid operated valves direct acting poppet 2-way double lock

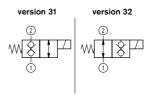
Special cavity, CA-08F-2N

VEDT-08F-A-16

OD.11 - X - 40 - Y - 00







G	e	n	e	ra	ı

Weight	kg (lbs)	0.22 (0.48)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W
		-30 to 80 (-22 to 176) - coil 26W

Hydraulic

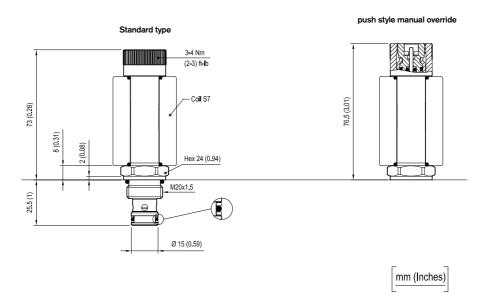
Max. operating pressure	bar (psi)	250 (3600)
Max. flow	I/min. (gpm)	25 (7)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Special cavity		CA-08F-2N
Seal kit		RG40E201053010 R934003587
Seal kit coil		RG16A1PMVQ0010 R934003962
Other technical data		See data sheet RE 18350-50

Electrical

Type of voltage		DC voltage
Coil type		S7
Supply voltage		See data sheet RE 18325-90
Power consumption	W	30 or 26
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage	coil 26W	-15% +10%
Nominal voltage	coil 30W	-10% +10%

Note: Coils must be ordered separately.

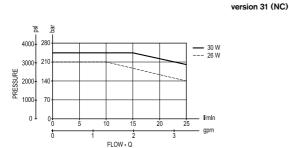
Solenoid operated valves poppet 2-way double lock - Special cavity



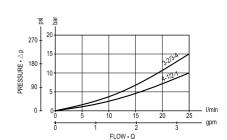
ı,

Performance graphs

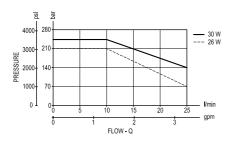
Performance limits

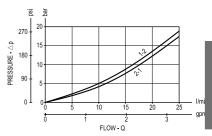


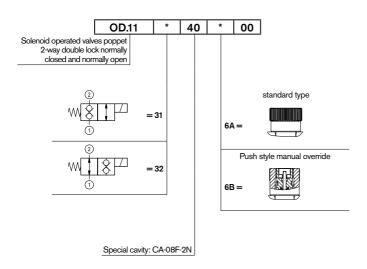
Characteristic curves



version 32 (NA)







Туре	Material number
OD1131406A0000	R934003630
OD1131406B0000	R934003631
OD1132406A0000	R934003628
OD1132406B0000	R934003629

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

Rexroth Bosch Group

1/4 **RE 18324-05/07.12** Replaces: RE 18324-05/08.10

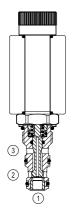
Solenoid operated valves direct acting poppet 3-way 2-position

Common cavity, Size 08

VEDT-08A-32

OD.13.01.51 - Y - 00







Ge	n	۵r	al

Gonorai		
Weight	kg (lbs)	0.24 (0.53)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W
		-30 to 80 (-22 to 176) - coil 26W

Hydraulic

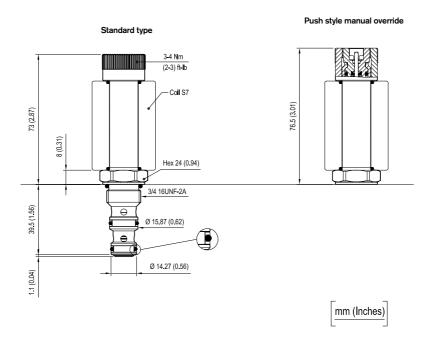
Hydraulic		
Max. operating pressure	bar (psi)	250 (3600)
Max. flow	I/min. (gpm)	15 (4)
Max. internal leakage (*)	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-3N see RE 18325-70
Seal kit		RG08A3010530100 R901101723
Seal kit coil		RG16A1PMVQ0010 R934003962
Other technical data		C J-1 L1 DE 100E0 E0

Flectrical

_iootiioai		
Type of voltage		DC voltage
Coil type		S7
Supply voltage		See data sheet RE 18325-90
Power consumption	W	30 or 26
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage	coil 26W	-10% +15%
Nominal voltage	coil 30W	-10% +10%
Natar Calla must b		

Note: Coils must be ordered separately.

Solenoid operated valves poppet 3-way 2-position

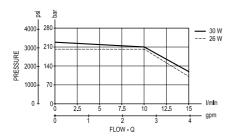


4

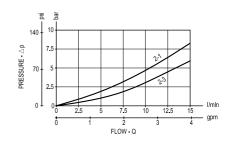
Performance graphs

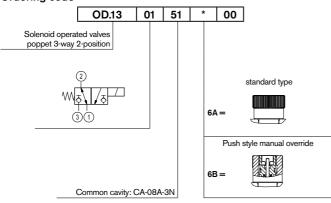
Performance limits

version 01



Characteristic curves





Туре	Material number	Туре	Material number
OD1301516A0000	R934003666		
OD1301516B0000	R934003667		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

Rexroth Bosch Group

1/4

RE 18324-50/07.12 Replaces: RE 18324-50/05.11

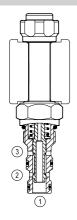
Solenoid operated valves direct acting spool 3-way 2-position

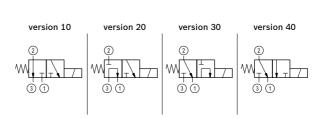
Common cavity, Size 08

VEDS-08A-32

OD.13 - X - 51 - Y - 00







Gene	ral

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 20W
		-30 to 80 (-22 to 176) - coil 17W

		00 10 00 (22 10 1:0) 00:: 1:11
Hydraulic		
Max. operating pressure port 2-3	bar (psi)	315 (4568)
Max. operating pressure port 1	bar (psi)	210 (3000)
Max. flow	I/min. (gpm)	20 (5)
Max. internal leakage (*) cm³/min.	. (cu.in/min.)	90 (5.5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-3N see RE 18325-70
Seal kit		RG08A301053010 R901101723
Seal kit coil		RG12A1PNBR7010 R934003958

See data sheet RE 18350-50

(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

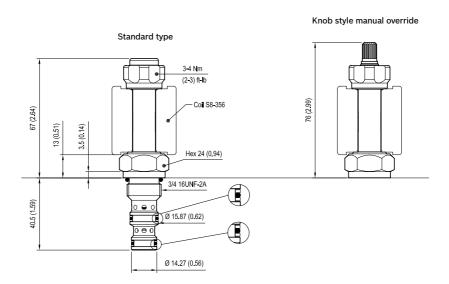
Other technical data

loctrical	

Type of voltage	DC voltage		
Coil type	S8-356		
Supply voltage	See data sheet RE 18325-90		
Power consumption W	20 or 17		
Duty cycle coil %	See performance graphs		
Type of protection	See data sheet RE 18325-90		
Nominal voltage coil 20W	-15% +10%		
Nominal voltage coil 17W	-15% +15%		
Note: Coils must be ordered separately.			

807

Solenoid operated valve, spool 3-way 2-position



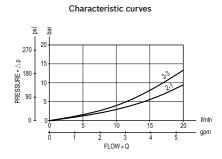
mm (Inches)

Performance graph

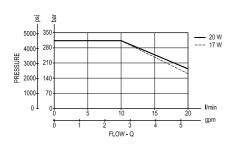
Performance limits bsi 5000 350 ___ 20 W 280 4000-3000 2000 1000 70 ₀ I I/mln 15 20 gpm ô 4 ż

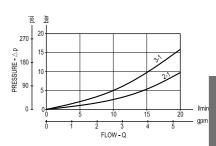
FLOW - Q

Version 10

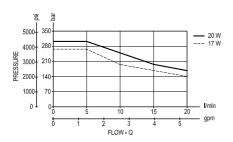


Version 20



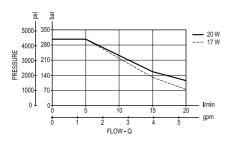


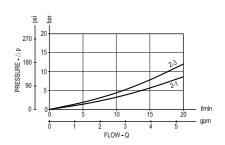
Version 30

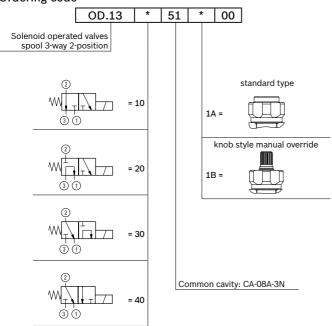


270 270 150 15 10 15 20 gpm

Version 40







Туре	Material number
OD1310511A0000	R934003541
OD1320511A0000	R934003542
OD1330511A0000	R934003543
OD1340511A0000	R934003544
OD1310511B0000	R934003545
OD1320511B0000	R934003546
OD1330511B0000	R934003547
OD1340511B0000	R934003548
•	

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Rexroth **Bosch Group**

1/4

RE 18324-51/07.12 Replaces: RE 18324-51/05.11

Solenoid operated valves direct acting spool 4-way 2-position

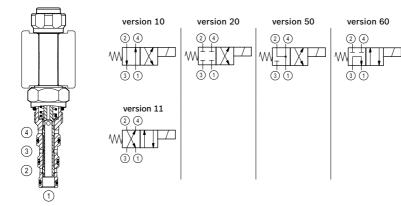
Common cavity, Size 08

VEDS-08A-42

OD.14 - X - 58 - Y - 00



version 70



General

Weight	kg (lbs)	0.14 (0.31)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 20W
		-30 to 80 (-22 to 176) - coil 17W

Hydraulic		
Max. operating pressure port 2-3-4	bar (psi)	315 (4568)
Max. operating pressure port 1	bar (psi)	210 (3000)
Max. flow	l/min. (gpm)	16 (4)
Max. internal leakage (*) cm³/mi	n. (cu.in/min.)	90 (5.5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-4N see RE 18325-70
Seal kit		RG08A4010530100 R930005582
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

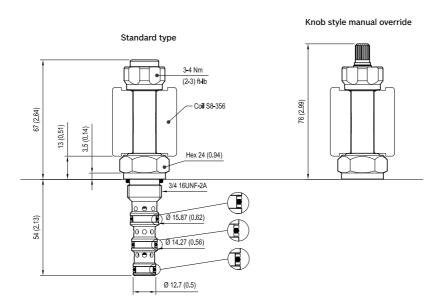
(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

Electrical

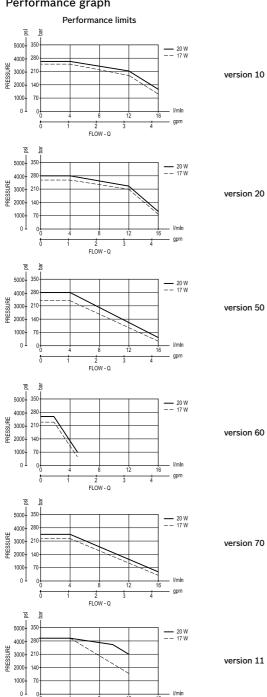
Liccuitcai		
Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE 18325-90
Power consumption	W	20 or 17
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage co	il 20W	-15% +10%
Nominal voltage co	il 17W	-15% +15%

Dimensions

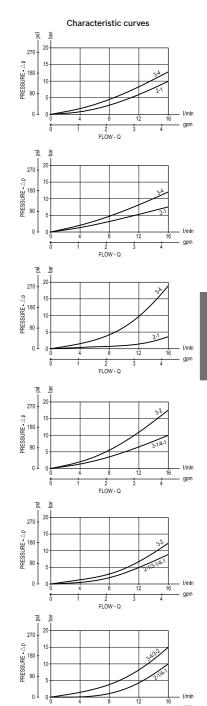
Solenoid operated valve, spool 4-way 2-position



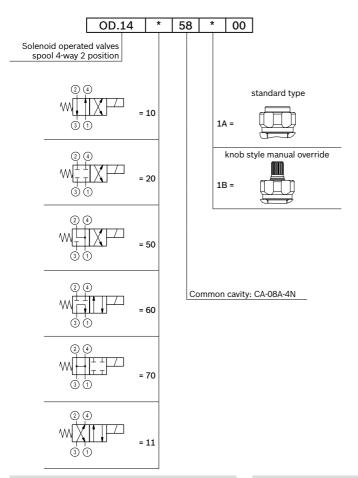
Performance graph



FLOW - Q



FLOW - Q



Туре	Material number
OD1410581A0000	R934003530
OD1420581A0000	R934003531
OD1450581A0000	R934003532
OD1460581A0000	R934003533
OD1470581A0000	R934003534
OD1410581B0000	R934003535
OD1420581B0000	R934003536
OD1450581B0000	R934003537
OD1460581B0000	R934003538

Туре	Material number
OD1470581B0000	R934003539
OD1411581A0000	R934003638
	_

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848

Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Rexroth Bosch Group

RE 18324-52/07.12 Replaces: RE 18324-52/05.11

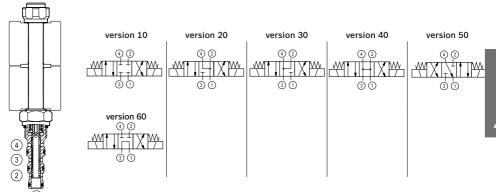
Solenoid operated valves direct acting spool 4-way 3-position

Common cavity, Size 08

VEDS-08A-43

OD.14 - X - 58.2A.00





Generai		
Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 20W
		-30 to 80 (-22 to 176) - coil 17W

		-30 to 80 (-22 to 1/6) - coil 1/W
Hydraulic		
Max. operating pressure port 2-3-4	bar (psi)	315 (4568) (see performance graph)
Max. operating pressure port 1	bar (psi)	140 (2000)
Flow range	I/min. (gpm)	20 (5)
Max. internal leakage (*) cm³/min	. (cu.in/min.)	90 (5.5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft- lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-4N see RE 18325-70
Seal kit		RG08A4010530100 R930005582
Seal kit coil		RG12A2PNBR7010 R934003960
Other technical data		See data sheet RE 18350-50

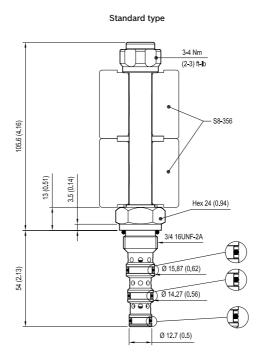
(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

laatriaal	

Liccuitcai	
Type of voltage	DC voltage
Coil type	S8-356
Supply voltage	See data sheet RE 18325-90
Power consumption W	20 or 17
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 20W	-15% +10%
Nominal voltage coil 17W	-15% +15%

Dimensions

Solenoid operated valve, spool 4-way 3-position

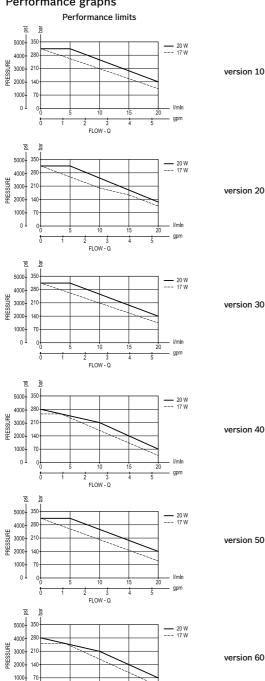


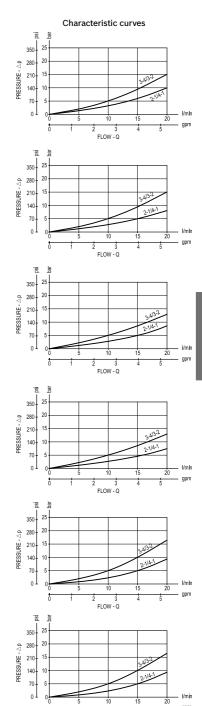
mm (Inches)

Performance graphs

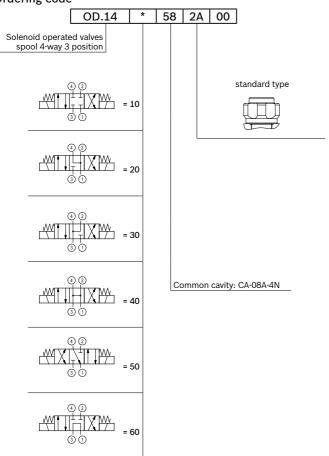
01

FLOW - Q





FLOW - Q



Туре	Material number
OD1410582A0000	R934003504
OD1420582A0000	R934003505
OD1430582A0000	R934003506
OD1440582A0000	R934003509
OD1450582A0000	R934003507
OD1460582A0000	R934003508

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

RE 18324-58/01.06

1/4

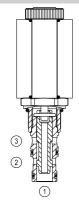
Solenoid operated valves direct acting spool 3-way 2-position

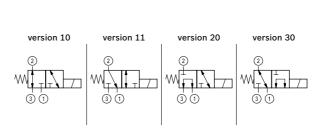
Common cavity, Size 10

VED-10A-32

OD.13 - X - 77 - Y - 00







General

General		
Weight	kg (lbs)	0.22 (0.49)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30V

Hydraulic		
Max. operating pressure port 2-3	bar (psi)	280 (4000)
Max. operating pressure port 1	bar (psi)	210 (3000)
Max. flow	l/min. (gpm)	20 (6)
Max. internal leakage (*) cm ³ /min.	(cu.in./min.)	80 (5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit		RG10A3010530100 R930000990
Seal kit coil		RG16A1PMVQ0010 R934003962
Other technical data		See data sheet RE 18350-50

(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

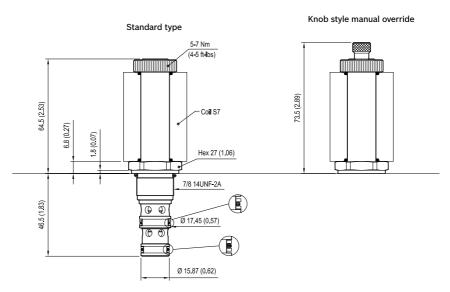
Flectrical

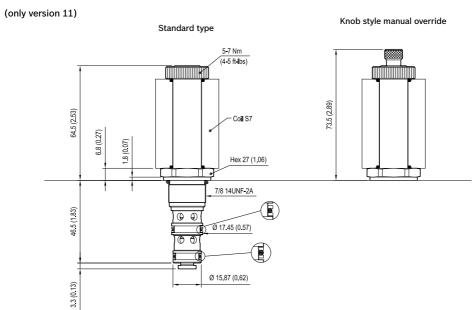
Licotifoai	
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE 18325-90
Power consumption W	30
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 30W	-10% + 10%

mm (Inches)

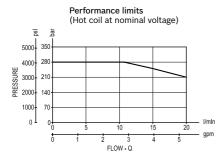
Dimensions

Solenoid operated valve, spool 3-way 2-position

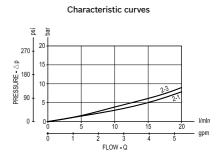




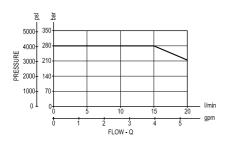
Performance graphs

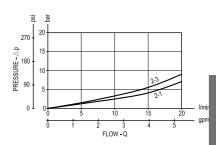


Version 10

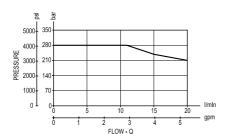


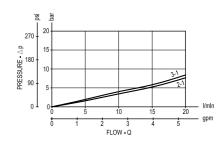
Version 11



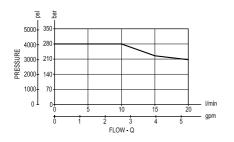


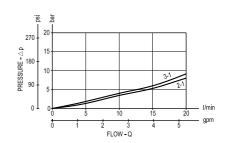
Version 20

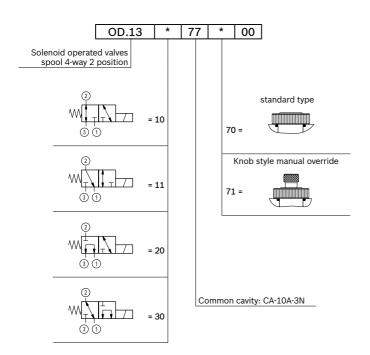




Version 30







Туре	Material number
OD131077700000	R901113689
OD131077710000	R901113687
OD131177700000	R901125116
OD131177710000	R901126890
OD132077700000	R901113690
OD132077710000	R901113692
OD133077700000	R901115704
OD133077710000	R901126898
•	

Туре	Material number
	 -

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611

Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

RE 18324-59/01.06

1/4

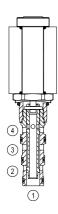
Solenoid operated valves direct acting spool 4-way 2-position

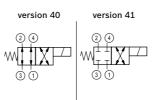
Common cavity, Size 10

VED-10A-42

OD.14 - 4W - 78 - Y - 00







General

Weight	kg (lbs)	0.22 (0.48)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W

н	nvid	rau	116

Hydraulic		
Max. operating pressure port 2-3-4	bar (psi)	280 (4000)
Max. operating pressure port 1		210 (3000)
Max. flow	I/min. (gpm)	20 (6)
Max. internal leakage (*) cm ³ /min.	(cu.in./min.)	80 (5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-4N see RE 18325-70
Seal kit		RG10A4010530100 R901111373
Seal kit coil		RG16A1PMVQ0010 R934003962
Other technical data		See data sheet RE 18350-50

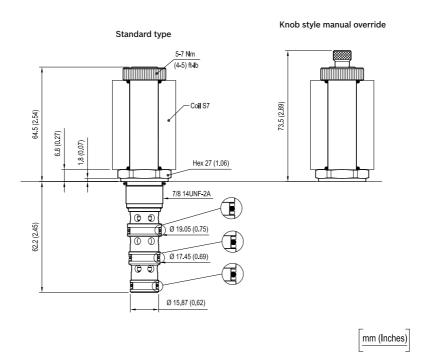
(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

Electrical

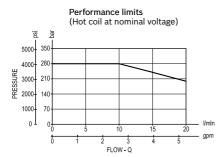
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE 18325-90
Power consumption W	30
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 30W	-10% + 10%

Dimensions

Solenoid operated valve, spool 4-way 2-position



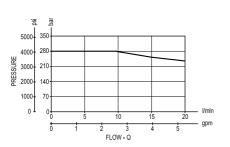
Performance graphs

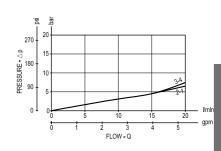


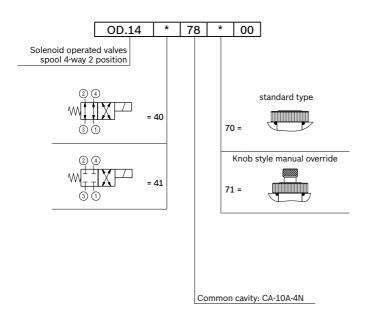
Characteristic curves

Version 40

Version 41







Туре	Material number
OD144078700000	R901113695
OD144078710000	R901113699
OD144178700000	R901126906

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola - Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com

www.boschrexroth.com

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a

Oil Control S.p.a.. It may not be reproduced or given to third parties

natural process of wear and aging. Subject to change.

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth

without its consent.

RE 18324-60/01.06

Rexroth Bosch Group

Solenoid operated valves direct acting spool 4-way 3-position

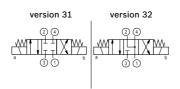
Common cavity, Size 10

VED-10A-43

OD.14 - 3W - 78 - Y - 00







General

Weight	kg (lbs)	0.27 (0.6)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W

Н١				
111	/u	ıa	u	ı٠

Max. operating pressure port 2-3-4	bar (psi)	280 (4000)
Max. operating pressure port 1		210 (3000)
Max. flow	I/min. (gpm)	20 (6)
Max. internal leakage (*) cm³/min.	(cu.in./min.)	120 (7)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-4N see RE 18325-70
Seal kit	code material no.	RG10A4010530100 R901111373
Seal kit coil		RG16A2PMVQ0010 R934003963
Other technical data		See data sheet RE 18350-50

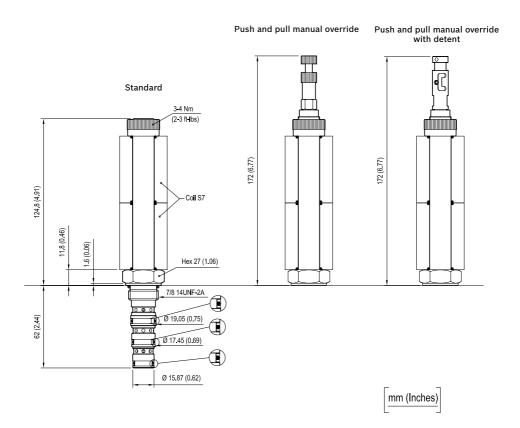
(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

FI	ectrical

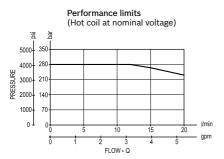
Licotifoai	
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE 18325-90
Power consumption W	30
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 30W	-10% + 10%

Dimensions

Solenoid operated valves spool 4-way 3-position



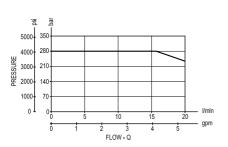
Performance graphs

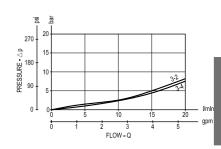


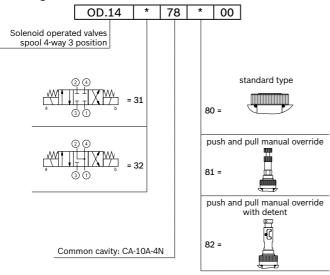
Characteristic curves

Version 31

Version 32







Туре	Material number
OD143178800000	R901113701
OD143178810000	R901113703
OD143178820000	R934000642
OD143278800000	R901113706
OD143278810000	R901126908
OD143278820000	R934000651

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola - Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848

cartridges@oilcontrol.com www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Rexroth **Bosch Group**

1/4 RE 18324-56/07.12 Replaces: RE 18324-56/06.11

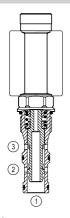
Solenoid operated valves direct acting spool 3-way 2-position

Common cavity, Size 12

VEDS-12A-32

OD.13 - X - 12 - Y - 00







General	
---------	--

Weight	kg (lbs)	0.39 (0.86)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

Seal kit coil

Other technical data

Max. operating pressure	bar (psi)	315 (4500)
Max. operating pressure port 1	bar (psi)	210 (3000)
Max. flow	l/min.(gpm)	60 (16)
Max. internal leakage (*) cm ³ /min.	(cu.in/min.)	180 (11)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	81-87 (60-64)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-12A-3N see RE 18325-70
Seal kit		RG12A3010520100 R930000941
Seal kit coil	code	RG19A1PNBR7010

material no. R934003964

See data sheet RE 18350-50

(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

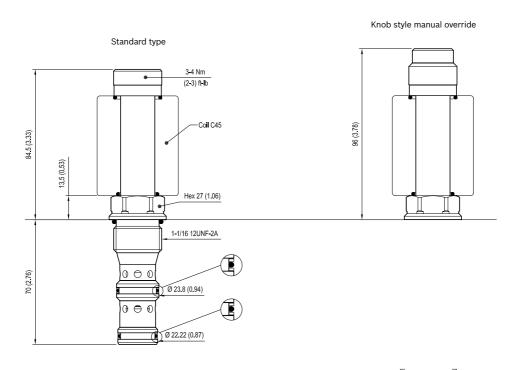
Flectrical

Liccuitcui	
Type of voltage	DC voltage
Coil type	C45
Supply voltage	See data sheet RE 18325-90
Power consumption W	33
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 33W	-10%+10%

mm (Inches)

Dimensions

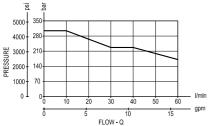
Solenoid operated valves direct acting spool 3-way 2-position



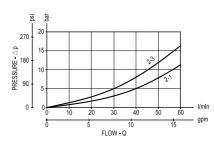
Performance limits

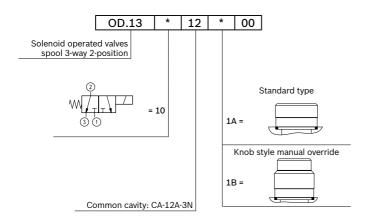
Performance graphs





Characteristic curves





Туре	Material number	Туре	Material number
OD1310121A0000	R934003616		
OD1310121B0000	R934003620		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Solenoid Cartridge Valves

Electro-proportional

Designation	Description	Cavity	Code	Data sheet	Pages
Solenoid cartridge valves electro-proportional relief direct acting	VEP-5B-2S-D	Size 08	OD940118YZ	RE 18323-65	837
Solenoid cartridge valves electro-proportional relief pilot operated	VEP-5B-2S-10A-P	Size 10	OD940536YZ	RE 18323-66	841
Solenoid cartridge valves electro-proportional relief pilot operated	VEP-5B-2S-P	Special	OD940561YZ	RE 18323-67	845
Solenoid cartridge valves electro-proportional direct acting pressure reducing	VEP-5A-3R-06	Size 10	OD910177Y00	RE 18323-60	849
Solenoid cartridge valves electro-proportional pilot operated pressure reducing	VEP-5A-2R-06-P	Size 10	OD910677Y00	RE 18323-61	853
Solenoid cartridge valves electro-proportional 2 way double lock normally closed	VEP-5A-2T-06-NC	Size 08	OD953118Y00	RE 18323-68	857
Solenoid cartridge valves electro-proportional flow regulator not compensated	VEP-5A-2Q-09	Size 10	OD92X77YZ	RE 18323-63	861
Solenoid cartridge valves electro-proportional flow regulator not compensated	VEP-5A-2Q-14	Size 12	OD92X12Y00	RE 18323-62	865
Solenoid cartridge valves electro-proportional flow regulator not compensated	VEP-5A-2Q-09	Size 10	OD920277YZ	RE 18323-64	869
Solenoid cartridge valves electro-proportional poppet type flow regulator not compensated	VEPN-12A	Size 12	OD9506897200	RE 18323-69	873

Rexroth **Bosch Group**

1/4 RE 18323-65/08.10 Replaces: RE 00162-02/01.06

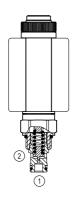
Proportional valves direct acting relief

Common cavity, Size 08

VEP-5B-2S-D

OD.94.01.18 - Y - Z







Genera	ı
--------	---

Weight	kg (lbs)	0.23 (0.51)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min.(gpm)	See flow diagram
Max. internal leakage (*) cm ³ /min.	(cu.in./min.)	5 (0.3)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010520100 R901101437
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

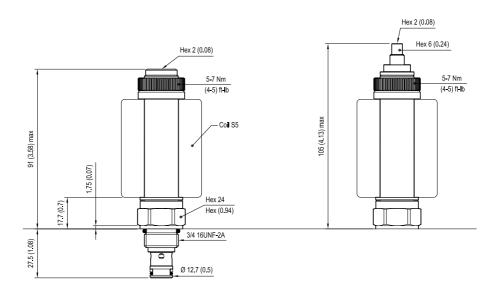
(*) at 20% of pressure setting. Oil at 46 cSt

Electrical

Type of voltage	DC voltage
Coil type	S5
Supply voltage	12 DC
Nominal voltage	± 10%
Power consumption W	23
Duty cycle %	100
Type of protection	See data sheet RE 18325-90

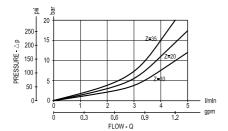
Dimensions

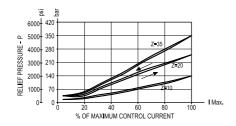
Proportional valves direct acting relief



mm (Inches)

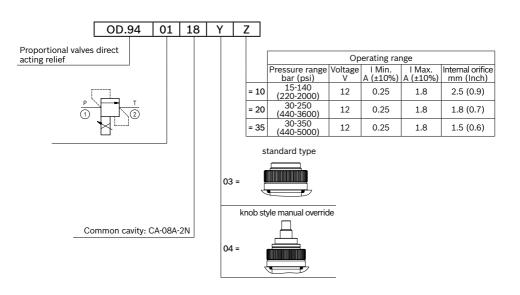
Performance graphs





		ı	P bar (psi)	Coils
Z=10	I min:	0.2 A	15 (218)	12 DC
Z=10	I max:	1.5 A	140 (2030)	12 DC
Z=20	I min:	0.15 A	30 (435)	12 DC
Z=20	I max:	1.7 A	250 (3625)	12 DC
Z=30	I min:	0.2 A	30 (435)	12 DC
Z=30	I max:	1.7 A	350 (5075)	12 DC
PMW Frequency: 120-150 Hz				
Hysteresis: < 5%				

Note (1): It is recommended to use coil 12 DC. Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number
OD940118031000	R934001530
OD940118032000	R934001531
OD940118033500	R934001532
OD940118041000	R934001533
OD940118042000	R934001534
OD940118043500	R934001535
-	

Туре	Material number
-	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848

Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a

Oil Control S.p.a.. It may not be reproduced or given to third parties

 $\ \, {\mathbb G}$ This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth

Subject to change.

natural process of wear and aging.

Rexroth Bosch Group

RE 18323-66/08.10 1/4 Replaces: RE 00162-02/01.06

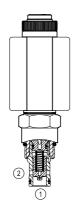
Proportional valves pilot operated relief

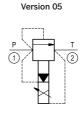
Common cavity, Size 10

VEP-5B-2S-10A-P

OD.94.05.36 - Y - Z







Gan	$\overline{}$	rn	ı

Gonorai		
Weight	kg (lbs)	0.3 (0.66)
Installation orientation		Optional
Ambient temperature range	°C (°F) -	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min.(gpm)	7-120 (2-32)
Max. internal leakage cm ³ /min.	(cu.in./min.)	200 (12)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-2N see Re 18325-70
Seal kit		RG10A2010530100 R901111366
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18350-50

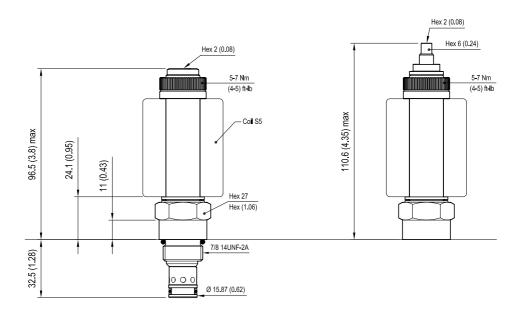
(*) at 20% of pressure setting. Oil at 46 cSt.

Electrical

	Type of voltage	DC voltage
	Coil type	S5
	Supply voltage	12 DC
	Nominal voltage	± 10%
	Power consumption W	23
	Duty cycle %	100
	Type of protection	See data sheet RE 18325-90

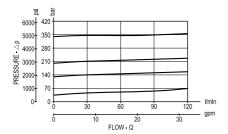
Dimensions

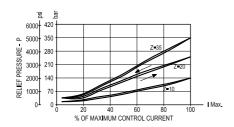
Proportional valves pilot operated relief



mm (Inches)

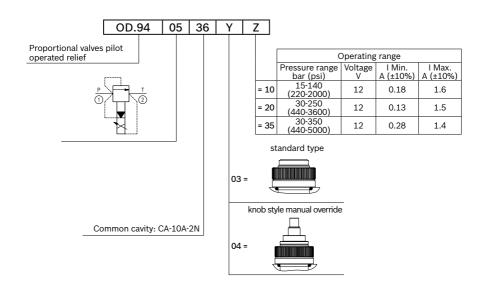
Performance graphs





		ı	P bar (psi)	Coils		
Z=10	I min:	0.2 A	15 (218)	12 DC		
Z=10	I max:	1.5 A	140 (2030)	12 DC		
Z=20	I min:	0.15 A	30 (435)	12 DC		
Z=20	I max:	1.7 A	250 (3625)	12 DC		
Z=35	I min:	0.2 A	30 (435)	12 DC		
Z=35	I max:	1.7 A	350 (5075)	12 DC		
PMW Frequency: 120-150 Hz						
Hysteresis: < 5%						

Note (1): It is recommended to use coil 12 DC. Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number	Ту
OD940536031000	R934001536	
OD940536032000	R934001537	
OD940536033500	R934001538	
OD940536041000	R934001539	
OD940536042000	R934001540	
OD940536043500	R934003877	

Туре	Material number
-	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4 RE 18323-67/08.10 Replaces: RE 00162-02/01.06

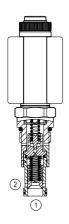
Proportional valves pilot operated relief

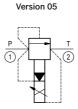
Special cavity, 065

VEP-5B-2S-P

OD.94.05.61 - Y - Z







General	
Maight	

Weight	kg (lbs)	0.36 (0.79)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min.(gpm)	8-150 (2-40)
Max. internal leakage (*) cm³/min.	(cu.in./min.)	180 (11)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	121-133 (90-99)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		065 see RE 18325-75
Seal kit		RG0065010520100 R930001958
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

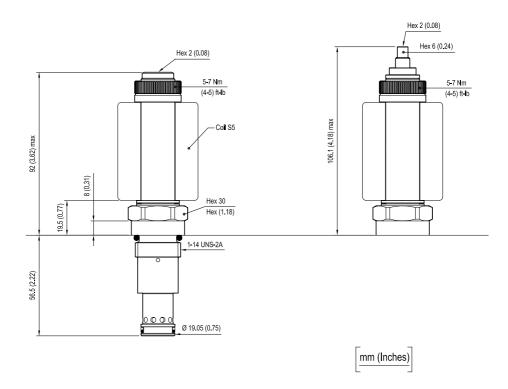
(*) at 20% of pressure setting. Oil at 46 cSt.

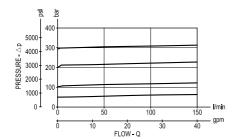
_					
-	Р	rt	rı	cal	ı

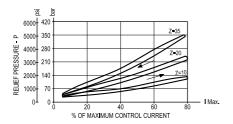
Licotifoai		
Type of voltage		DC voltage
Coil type		S5
Supply voltage	V	12 DC
Nominal voltage		± 10%
Power consumption	W	23
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90

Note: Coils must be ordered separately.

Proportional valves pilot operated relief

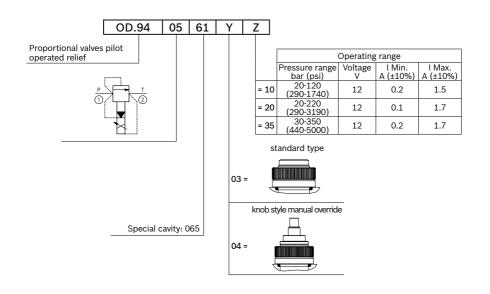






		I	P bar (psi)	Coils	
Z=10	I min:	0.2 A	20 (290)	12 DC	
Z=10	I max:	1.5 A	120 (1740)	12 DC	
Z=20	I min:	0.15 A	20 (290)	12 DC	
Z=20	I max:	1.7 A	220 (3190)	12 DC	
Z=35	I min:	0.2 A	30 (435)	12 DC	
Z=35	I max:	1.7 A	350 (5075)	12 DC	
PMW Frequency: 120-150 Hz					
Hystere	sis < 5º	/ ₀			

Note (1): It is recommended to use coil 12 DC. Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number
OD940561031000	R934001541
OD940561032000	R934001542
OD940561033500	R934001543
OD940561041000	R934001544
OD940561042000	R934001545
OD940561043500	R934003850

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4 RE 18323-60/08.10 Replaces: RE 00162-02/01.06

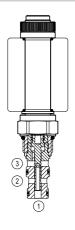
Proportional valves direct acting pressure reducing

Common cavity, Size 10

VEP-5A-3R-06

OD.91.01.77 - Y - 00







General
Weight

Weight	kg (lbs)	0.3 (0.66)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

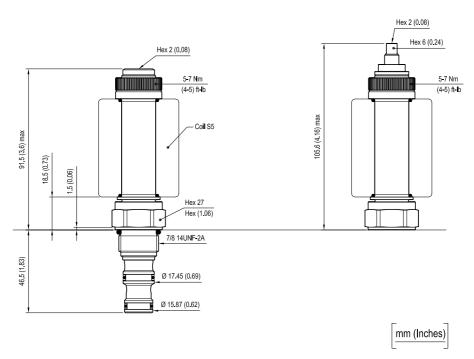
Ambient temperature ran	ge *C (*F)	-30 to 60 (-22 to 140)		
Hydraulic				
Max. operating pressure	bar (psi)	210 (3000)		
Max. flow	l/min.(gpm)	10 (3)		
Max. internal leakage cm ³ /min.	(cu.in./min.)	12 (0.7)		
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)		
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)		
Installation torque	Nm (ft-lbs)	44-56 (33-41)		
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14		
Cavity		CA-10A-3N see RE 18325-70		
Seal kit	code material no.	RG10A3010530100 R930000990		
Seal kit coil	code material no.	RG19A1PNBR7010 R934003964		
Other technical data		See data sheet RE 18325-90		

Electrical

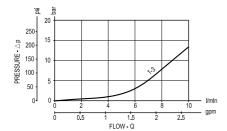
Type of voltage	DC voltage
Coil type	S5
Supply voltage	12 DC
Nominal voltage	± 10%
Power consumption W	23
Duty cycle %	100
Type of protection	See data sheet RE 18325-90

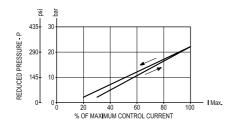
Note: Coils must be ordered separately.

Proportional valves direct acting pressure reducing



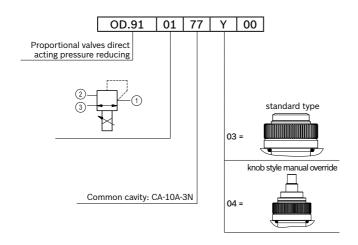
Allowed back pressure at port 3 (T): 5 bar (73 psi) max





	ı	P bar (psi)	Coils		
I min:	0.45 A	2 (29)	12 DC		
I max:	2.0 A	22 (319)	12 DC		
PMW Frequency: 120-150 Hz					
Hysteresis: < 5%					

Note (1): It is recommended to use coil 12 DC. Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number	Туре	Material number
OD910177030000	R934001495		
OD910177040000	R934003442		
		_	
		_	
		_	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola - Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848

cartridges@oilcontrol.com www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4 RE 18323-61/08.10 Replaces: RE 00162-02/01.06

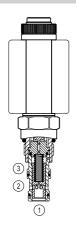
Proportional valves pilot operated pressure reducing

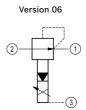
Common cavity, Size 10

VEP-5A-2R-06-P

OD.91.06.77 - Y - 00







Genera	ı
--------	---

Weight	kg (lbs)	0.3 (0.66)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Other technical data

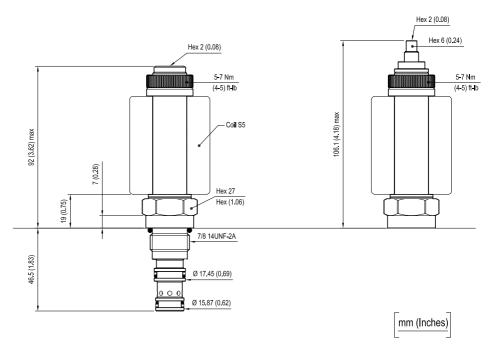
Hydraulic		
Max. operating pressure	bar (psi)	250 (3600)
Flow range	l/min.(gpm)	2-60 (0.5-16)
Max. internal leakage cm ³ /min.	. (cu.in./min.)	50 (3)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit		RG10A3010520100 R901111369
Seal kit coil		RG19A1PNBR7010 R934003964

See data sheet RE 18325-90

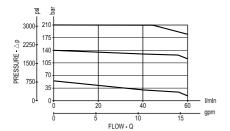
Electrical

Type of voltage	12 DC voltage
Coil type	S5
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	23
Duty cycle %	100
Type of protection	See data sheet RE 18325-90
Note: Coils must be ordered	separately.

Proportional valves pilot operated pressure reducing



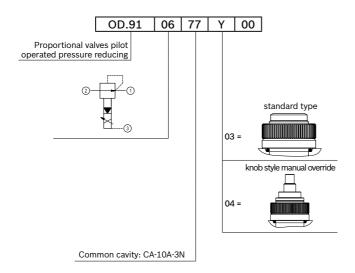
Allowed back pressure at port 3 (Y): 5 bar (73 psi) max



bar bsi					
3500 250					
9000 ₂₀₀					
벌 2500+				/	
g 2000 150 十					
3000 200 200 2500 150 2500 150 2500 150 2500 150 2500 150 250 2500 150 2500			,		
呂 1000					
ã 500 ⁵⁰ −					
₅₅ ⁰ l ⁰	-				- I Max.
0	20	40 60			0
	% OF MAX	IMUM CONTRO	OL CURRE	ENT	

	I	P bar (psi)	Coils		
I min:	0.1 A	15 (218)	12 DC		
I max:	1.3 A	210 (3045)	12 DC		
PMW Frequency: 120-150 Hz					
Hysteresis: < 5%					

Note (1): It is recommended to use coil 12 DC. Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number	Туре	Material number
OD910677030000	R901118933		
OD910677040000	R901126868		
		_	

Bosch Rexroth Oil Control S.p.A.
Via Leonardo da Vinci 5
P.O. Box no. 5
41015 Nonantola – Modena, Italy
Tel. +39 059 887 611
Fax +39 059 547 848
cartridges@oilcontrol.com
www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

RE 18323-68/08.10 1/4 Replaces: RE 00162-02/01.06

Proportional valves 2-way double lock normally closed

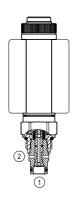
Common cavity, Size 08

VEP-5A-2T-06-NC

Other technical data

OD.95.31.18 - Y - 00





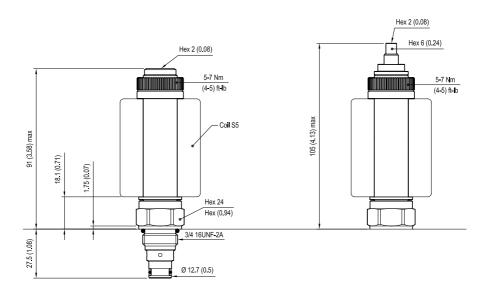


General		
Weight - Valve	kg (lbs)	0.25 (0.55)
Installation orientation		Optional
Ambient temperature ran	ge °C (°F)	-30 to 60 (-22 to 140)
Hydraulic		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	I/min.(gpm)	2-20 (0.5-5)
Max. internal leakage cm ³ /mir	n. (cu.in./min.)	1 (0.1)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010530100 R901101544
Seal kit coil		RG19A1PNBR7010 R934003964

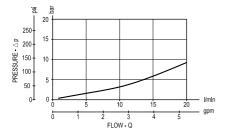
See data sheet RE 18325-90

Ε	lectrical		
Ty	pe of voltage		DC voltage
С	oil type		S5
S	upply voltage		12 DC
N	ominal voltage		± 10%
P	ower consumption	Ν	23
D	uty cycle '	%	100
Ty	pe of protection		See data sheet RE 18325-90

Proportional valves 2-way double lock normally closed

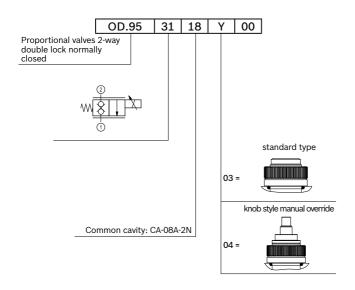


mm (Inches)



Flow regulation					
Pressure Flow Q I Min. I Max. bar (psi) I/min (gpm) A (±10%) A (±10%					
15 (218)	19 (5)	0.8	1.4		
100 (1450)	20 (5.3)	0.9	1.6		
200 (2900)	20 (5.3)	0.95	2.1		

Note: it is recommended to use coil 12 DC.



Material number	Туре	Material number
R901113761		
R901126864		
	R901113761	R901113761

Bosch Rexroth Oil Control S.p.A.
Via Leonardo da Vinci 5
P.O. Box no. 5
41015 Nonantola – Modena, Italy
Tel. +39 059 887 611
Fax +39 059 547 848
cartridges@oilcontrol.com
www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

RE 18323-63/08.10 1/4 Replaces: RE 00162-02/01.06

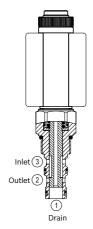
Proportional valves not compensated flow regulator

Common cavity, Size 10

VEP-5A-2Q-09

OD.92 - X - 77 - Y - Z









Version 05



Version 03: port 1 not used.

Ga	n	_	ra	ı
(ze	n	e	Гa	ı

General		
Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	l/min.(gpm)	see flow diagram
Max. internal leakage (*) cm³/min. (cu.in./min.)		100 (6)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit		RG10A3010520100 R901111369
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RF 18325-90

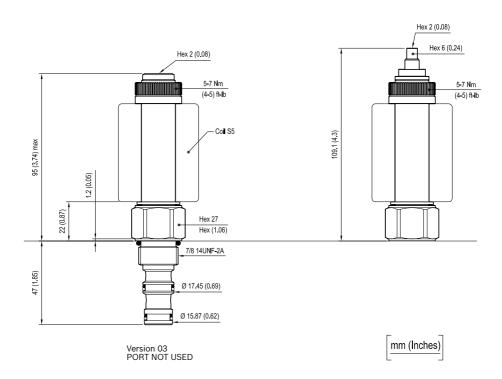
(*) Measure at 210 bar (3000 psi). Oil at 46 cSt.

Flectrical

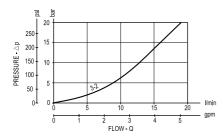
Liccuitcui		
Type of voltage		DC voltage
Coil type		S5
Supply voltage		12 DC
Nominal voltage		± 10%
Power consumption	W	23
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90

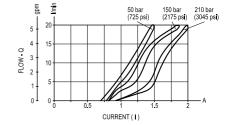
Note: Coils must be ordered sepately.

Proportional valves not compensated flow regulator

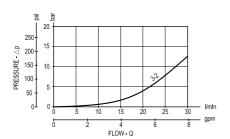


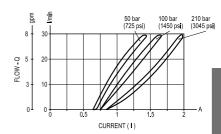
Z= 01



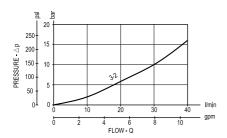


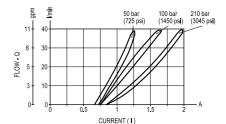






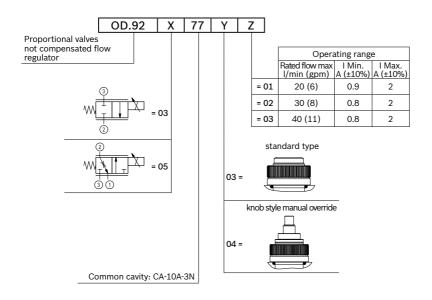
Z= 03





PMW Frequency: 120-150 Hz Hysteresis: < 5%

Note: It is recommended to use coil 12 DC.



Туре	Material number
OD920377030100	R934001518
OD920377030200	R934001519
OD920377030300	R934001520
OD920377040100	R934001521
OD920377040200	R934003909
OD920377040300	R934001522
OD920577030100	R934001524
OD920577030200	R934003130
OD920577030300	R934001525
OD920577040100	R934001526

Type	Material number
OD920577040200	R901176252
OD920577040300	R93401528

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy

Fel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.

1/4 RE 18323-62/08.10 Replaces: RE 00162-02/01.06

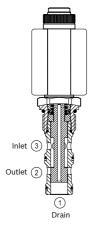
Proportional valves not compensated flow regulator

Common cavity, Size 12

VEP-5A-2Q-14

OD.92 - X - 12 - Y - 00









Version 05



Version 03: port 1 not used.

General

General		
Weight	kg (lbs)	0.39 (0.86)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	l/min.(gpm)	5-60 (1-16)
Max. internal leakage (*) cm ³ /min. (cu.in./min.)	190 (12)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	81-95 (60-70)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-12A-3N see RE 18325-70
Seal kit		RG12A3010520100 R930000941
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

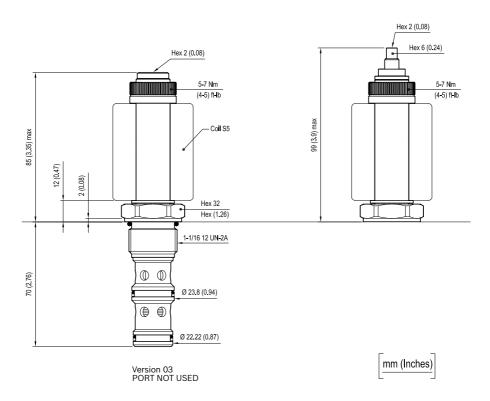
(*) Measured at 210 bar (3000 psi). Oil at 46 cSt.

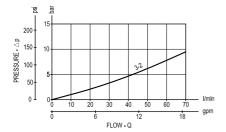
Flectrical

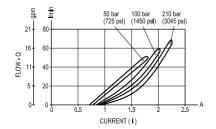
Licctificat		
Type of voltage		DC voltage
Coil type		S5
Supply voltage		12 DC
Nominal voltage		± 10%
Power consumption	W	23
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90

Note: Coils must be ordered separately.

Proportional valves not compensated flow regulator

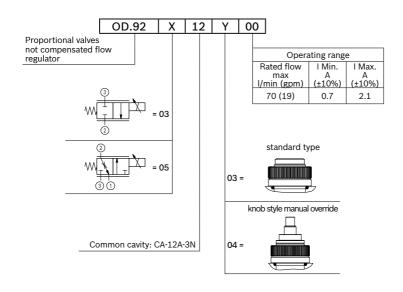






		I	P bar (psi)	Coils
Z=00	I min:	0.75 A	210 (3000)	12 DC
Z=00	I max:	2.1 A	210 (3000)	12 DC
PMW Frequency: 150-180 Hz				
Hysteresis: < 5%				

Note: It is recommended to use coil 12 DC.



Туре	Material number	Туре	Material number
OD920312030000	R934001514		
OD920312040000	R934001515		
OD920512030000	R934001523		
OD920512040000	R934003910		
		_	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola - Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com

www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

1/4 RE 18323-64/08.10 Replaces: RE 00162-02/01.06

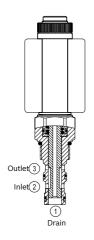
Proportional valves not compensated flow regulator

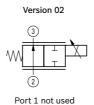
Common cavity, Size 10

VEP-5A-2Q-09

OD.92.02.77 - Y - Z







Genera	ı
--------	---

General		
Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

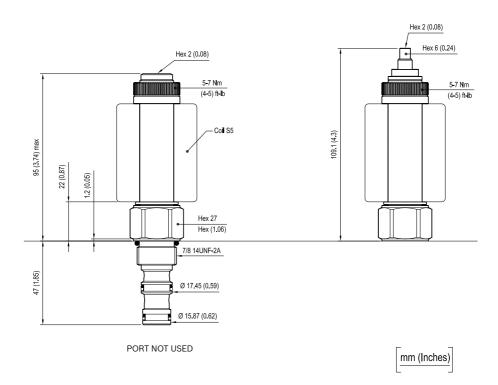
Hydraulic		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	l/min.(gpm)	See flow diagram
Max. internal leakage (*) cm³/mir	n. (cu.in./min.)	100 (6)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit		RG10A3010520100 R901111369
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

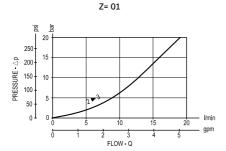
(*) Measured at 210 bar (3000 psi). Oil at 46 cSt.

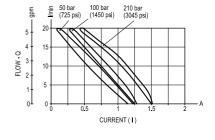
Electrical

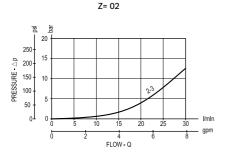
Electrical	
Type of voltage	DC voltage
Coil type	S5
Supply voltage	12 DC
Nominal voltage	± 10%
Power consumption W	23
Duty cycle %	100
Type of protection	See data sheet RE 18325-90

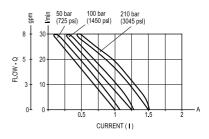
Proportional valves not compensated flow regulator

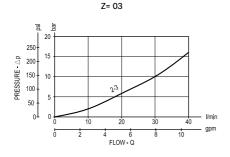


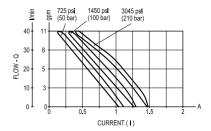






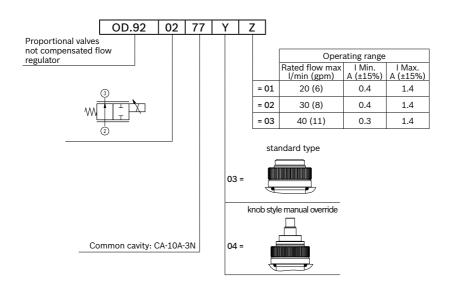






PMW Frequency: 120-150 Hz Hysteresis: < 5%

Note: It is recommended to use coil 12 DC.



Туре	Material number	Туре
OD920277030100	R934001510	
OD920277030200	R934001511	
OD920277030300	R934003129	
OD920277040100	R934003908	
OD920277040200	R934001512	
OD920277040300	R934001513	
		<u> </u>

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848

Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

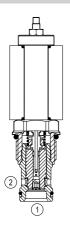
RE 18323-69/08.10 1/4 Replaces: RE 00162-02/01.06

Proportional valves poppet type not compensated flow regulator

Common cavity, Size 12

VEPN-12A OD.95.06.89.72.00









an	ΩІ	

GCTICTAL		
Weight	kg (lbs)	0.29 (0.64)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 90 (-22 to 194)

Hydraulic

Other technical data

bar (psi)	210 (3000)
l/min.(gpm)	5-60 (1-16)
(cu.in./min.)	10 (0.6)
°C (°F)	-20 to 80 (-4 to 176)
	Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Nm (ft-lbs)	51-55 (38-41)
	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
	CA-12A-2N see RE 18325-70
	RG12A2010520100 R901111377
	RG16A1PMVQ0010 R934003962
	l/min.(gpm) (cu.in./min.) °C (°F) Nm (ft-lbs) code material no. code

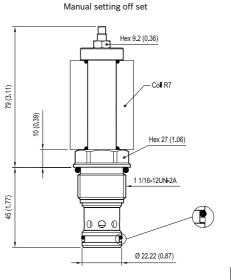
See data sheet RE 18325-90

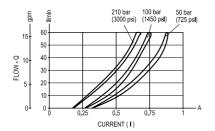
Electrical

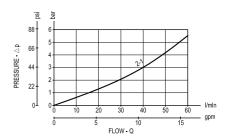
2.000.000	
Type of voltage	12 DC voltage
Coil type	R7
Supply voltage	12 DC
Nominal voltage	± 10%
Power consumption W	18
Duty cycle %	100
Type of protection	See data sheet RE 18325-90

Note: Coils must be ordered separately.

Proportional valves poppet type not compensated flow regulator

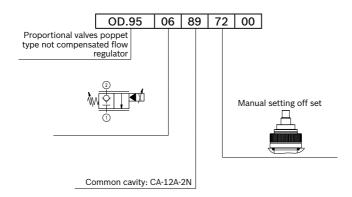






		I	P bar (psi)	Coils
	I min:	0.2	210 (3000)	12 DC
	I max:	0.65	210 (3000)	12 DC
	PMW Frequency: 120-150 Hz Hysteresis: < 5%			

Note: It is recommended to use coil 12 DC.



Туре	Material number	Туре	Material number
OD950689720000	R934001162		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Coils and Connectors

Designation	Data sheet	Pages
Coils - connectors	RE 18325-90	879



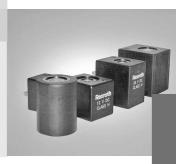
1/14

RE 18325-90/07.12

Replaces: RE 18325-90/09.11

Coils - Connectors

Coils Connectors



Summary

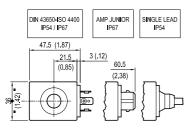
Description	Page
Coils	
Coil S8-356 - CLASS H - 20 W	2-3
Coil S8-356 - CLASS H - 17 W	4
Coil S8-356 - CLASS H - 17 W - APPROVED UL	5
Coil S5 - CLASS H - 20 W	6
Coil S7 - CLASS H - 30 W	7
Coil S7 - CLASS H - 26 W	8
Coil C45 - CLASS H	9
Coil R7 - CLASS H	10

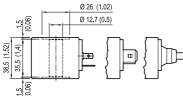
Description	Page
Connectors	
Connector IP67	11-14

Coils - Connectors

COIL S8-356 - CLASS H - 20 W

OD.02.17 - X - Y - Z





mm / Inches

TECHNICAL DATA

Weight: 0.18 kg (0.40 lbs)

Heat insulation Class H: 180°C (356°F)

Ambient temperature range: -30/+60°C (-22/+140°F)

Inlet voltage fluctuations must not exceed ±10% of nominal voltage to obtain correct operation and long life coils.

Х	Υ	Connections	Circuit	Voltage
01	30	DIN 43650 - ISO 4400	Standard	DC-RAC
07	30	AMP JUNIOR	Standard	DC
0G	03	SINGLE LEAD	Standard	DC *
14	14 30 DIN 43650 - ISO 4400 Bidirection Diode DC		DC	
15 30 AMP JUNIOR Bidirectional Diode DC				
0H	03	SINGLE LEAD	Bidirectional Diode	DC *
*Length 300mm (11.8 inches). Ext. diameter 6.3mm (0.25 inches). External and internal Shealth Silicone rubber.				

	Voltage V	Resistance Ohm (±7%)	Power W	Curr	ent A	ΔT °C (°F)
Z	Nominal	Ta = 20-25°C (68-77°F)	Cold coil	Cold coil	Hot coil	1 hour energized at Ta=20-25°C (68-77°F) Nominal voltage
ОВ	12 DC	7.2	20	1.7	1.2	
OG	14 DC	9.0	20	1.6	1.1	105-110 (221-230)
ос	24 DC	28.2	20	0.9	0.6	(221-230)
AC	26 DC	33.6	20	0.8	0.5	
OV	24 RAC	23.1	20	0.9	-	
ow	110 RAC	478.3	20	0.2	-	110-125 (230-257)
OZ	220 RAC	1919.9	20	0.1	-	(200 201)

S8-DTL DEUTSCH DT04-2P-L IP69K	S8-DTV DEUTSCH DT04-2P-V IP69K	S8-ASV AMP SUPERSEAL-V IP69K
38.5 (1.52) 1.5 35.5 (1.4) (1.6) (0.06)	Ø 26 (1.02) Ø 12.7 (0.5)	47.3 (1.86)
68 (2.68 47.5 (1.87) 21.5 (0.85)	68.3 (2.69)	63 (2.48)

Х	Υ	Connections	Circuit	Voltage	
20	30	DEUTSCH DT04-2P-L	Standard	DC	
20	3P	DEUTSCH DT04-2P-V	Standard	DC	
30	3P	AMP SUPERSEAL-V	Standard	DC	
22	30	DEUTSCH DT04-2P-L	Bidirectionl Diode	DC	
22	3P	DEUTSCH DT04-2P-V	Bidirectional Diode	DC	
32	3P	AMP SUPERSEAL-V	Bidirectional Diode	DC	

	Voltage V	Resistance Ohm (±7%)	Power W	Curr	ent A	ΔT °C (°F)
Z	Nominal	Ta = 20-25°C (68-77°F)	Cold coil	Cold coil	Hot coil	1 hour energized at Ta=20-25°C (68-77°F) Nominal voltage
ОВ	12 DC	7.2	20	1.7	1.2	
ОС	24 DC	28.2	20	0.9	0.6	105-110 (221-230)
AC	26 DC	33.6	20	0.8	0.5	()

These coils have passed the THERMAL SHOCK DUNK TEST

mm / Inches

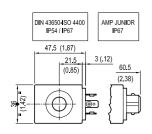
3 (0.12)

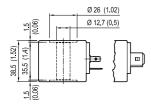
Preferred types (readily available)

Туре	Material number
OD02170130AC00	R901058832
OD02170130OB00	R901090821
OD02170130OC00	R901083065
OD02170130OG00	R901144215
OD02170130OV00	R901090820
OD02170130OW00	R901087981
OD02170130OZ00	R901085466
OD02170730AC00	R934000494
OD02170730OB00	R901094604
OD02170730OC00	R901094607
OD02170730OG00	R934000498
OD02170G03OB00	R901100773
OD02170G03OC00	R901100775
OD02171430OB00	R901131889
OD02171430OC00	R901121821
OD02171530AC00	R901133139

Туре	Material number
OD02171530OB00	R901111032
OD02171530OC00	R901125292
OD02172030OB00	R901094609
OD02172030OC00	R901094611
OD0217203PAC00	R934000509
OD0217203POB00	R901110014
OD0217203POC00	R901110015
OD02172230OB00	R901130433
OD02172230OC00	R901130401
OD02172230OG00	R934003033
OD0217223POB00	R901120671
OD0217223POC00	R901114602
OD0217303PAC00	R934000516
OD0217303POB00	R901110016
OD0217323POB00	R934000519
OD02170H03OG00	R934004360

COIL S8-356 - CLASS H - 17 W





mm / Inches

OD.02.27 - X - Y - Z

TECHNICAL DATA

Weight: 0.18 kg (0.40 lbs)

Heat insulation Class H: 180°C (356°F)

Ambient temperature range: -30/+80°C (-22/+176°F)

Inlet voltage fluctuations must not exceed ±10% (not welded solenoid type) ±15% (other welded solenoid type) of nominal voltage to obtain correct operation and long life coils.

Х	Υ	Connections	Circuit	Voltage
01	30	DIN 43650 - ISO 4400	Standard	DC
07	30	AMP JUNIOR	Standard	DC
15	30	AMP JUNIOR	BidirectionI Diode	DC

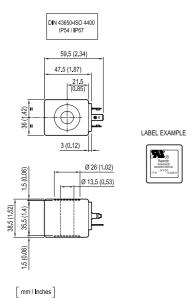
	Voltage V	Resistance Ohm (±7%)	Power W	Curre	ent A	ΔT °C (°F)
Z	Nominal	Ta = 20-25°C (68-77°F)	Cold coil	C o I d coil	H o t coil	1 hour energized at Ta=20-25°C (68-77°F) Nominal voltage
ОВ	12 DC	8.4	17	1.4	1.0	85-90
OG	14 DC	11.4	17	1.2	0.8	(185-194)
ОС	24 DC	33.7	17	0.7	0.5	

Preferred types (readily available)

Туре	Material number	Туре	Material number
OD02270730OG00	R934003645		
OD02271530OG00	R934003888		

COIL S8-356 - CLASS H - 17 W - APPROVED UL

OD.02.25 - X - Y - Z



TECHNICAL DATA

Weight: 0.18 kg (0.4 lbs)

Heat insulation Class H: 180°C (356°F)

Ambient temperature range: -20/+55°C (-4/+131°F) Inlet voltage fluctuations must not exceed ±10% of nominal voltage to obtain correct operation and long life coils.

UL file number: E247526

Х	Υ	Connections	Circuit	Voltage
01	30	DIN 43650 - ISO 4400	Standard	DC

	Voltage V	Resistance Ohm (±7%)	Power W	Curr	ent A	ΔT °C (°F)
Z	Nominal	Ta = 20-25°C (68-77°F)	Cold coil	C o I d	H o t	1 hour energized at Ta=20-25°C (68-77°F) Nominal voltage
ОС	24 DC	33.7	17	0.7	0.5	105-110 (221-230)
						(221-230)

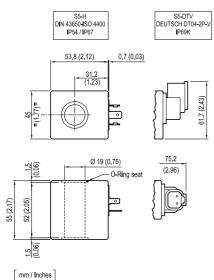
Note: UL S8-356 coil is not function interchangeable with standard 20W S8-356 coil; performance on datasheets of Bosch Rexroth cartridge valves are not valid if assembled with UL S8-356 coils.

Please consult factory before any installation of UL coils in existing Bosch Rexroth solenoid cartridges.

Preferred types (readily available)

Туре	Material number	Туре	Material number
OD02250130OC00	R934004281		
		-	
		-	
		- 	
		-	

COIL S5 - CLASS H - 20 W



OD.02.09 - X - Y - Z - 01

TECHNICAL DATA

Weight: 0.47 kg (1.04 lbs)

Heat insulation Class H: 180°C (356°F)

Ambient temperature range: -30/+70°C (-22/+158°F) Inlet voltage fluctuations must not exceed ±10% of nominal voltage to obtain correct operation and long life coils.

Х	Υ	Connections	Circuit	Voltage
01	30	DIN 43650 - ISO 4400	Standard	DC
20	3P	DEUTSCH DT-04-2P-V	Standard	DC
22	3P	DEUTSCH DT-04-2P-V	Bidirectional Diode	DC

	Voltage V	Resistance Ohm (±7%)	Power W	Curr	ent A	ΔT °C (°F)
Z	Nominal	Ta = 20-25°C (68-77°F)	Cold coil	C o I d	H o t	1 hour energized at Ta=20-25°C (68-77°F) Nominal voltage
ОВ	12 DC	6.2	23	1.9	1.4	92-96 (198-205)
ОС	24 DC	24.9	23	1.0	0.7	(196-203)

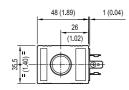
Preferred types (readily available)

Туре	Material number	Туре	Material number
OD02090130OB01	R901090827	OD0209203POC01	R901110012
OD02090130OC01	R901090828	OD0209223POB01	R901090829
OD0209203POB01	R901110011	OD0209223POC01	R901110013

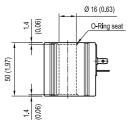
COIL S7 - CLASS H - 30 W

S7-H DIN 43650-ISO 4400 IP54 / IP67



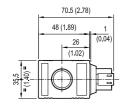


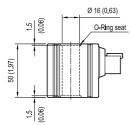












mm / Inches

Preferred types (readily available)

Туре	Material number
OD02070130OB02	R901090824
OD02070130OC02	R901090825
OD02072030OB02	R901094589
OD02072030OG02	R934000349
OD02072230OG02	R934000355

OD.02.07 - X - Y - Z - 02

TECHNICAL DATA

Weight: 0.33 kg (0.73 lbs)

Heat insulation Class H: 180°C (356°F)

Ambient temperature range: -30/+60°C (-22/+140°F)

Inlet voltage fluctuations must not exceed $\pm 10\%$ of nominal voltage to obtain correct operation and long life coils.

Χ	Υ	Connections	Circuit	Voltage
01	30	DIN 43650 - ISO 4400	Standard	DC
0H	02	SINGLE LEAD	Bidirectional Diode	DC *

* Length 200 mm (7.87 inches). Ext. diameter 0.53 mm (0.02). External and internal Shealth Silicone rubber.

	Voltage V	Resistance Ohm (±7%)	Power W	Current A		ΔT °C (°F)
Z	Nominal	Ta = 20-25°C (68-77°F)	Cold coil	C o I d coil	H o t	1 hour energized at Ta=20-25°C (68-77°F) Nominal voltage
ОВ	12 DC	4.8	30	2.5	1.8	
ОС	24 DC	18.8	30	1.2	0.9	120-140 (248-284)
						(248-284)

Х	Υ	Connections	Circuit	Voltage
20	30	DEUTSCH DT04-2P	Standard	DC
22	30	DEUTSCH DT04-2P	Bidirectionl Diode	DC

	Voltage V	Resistance Ohm (±7%)	nm (±7%) Power W Cui		ent A	ΔT °C (°F)
Z		Ta = 20-25°C (68-77°F)	Cold coil	Cold coil	Hot coil	1 hour energized at Ta=20-25°C (68-77°F) Nominal voltage
ОВ	12 DC	4.8	30	2.5	1.8	
OG	14 DC	6.5	30	2.1	1.4	120-140 (248-284)
ОС	24 DC	18.8	30	1.2	0.9	(= := == :,

Available on request: different voltages, working duty Ed 50 %

These coils have passed the THERMAL SHOCK DUNK TEST

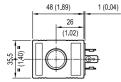
Note: for general information see "Section 7 - Techinal Data"

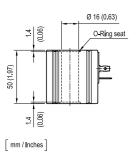
Туре	Material number
OD02072030OC02	R901094594
OD02072230OB02	R901094595
OD02072230OC02	R901094597
OD02070H02OB02	R934004373

COIL S7 - CLASS H - 26 W

OD.02.37 - X - Y - Z - 02







TECHNICAL DATA

Weight: 0.33 kg (0.73 lbs) Encapsulating material: IXEF

Heat insulation Class H: 180°C (356°F)

Ambient temperature range: -30/+80°C (-22/+176°F)

Inlet voltage fluctuations must not exceed ±15% of nominal voltage to obtain

correct operation and long life coils.

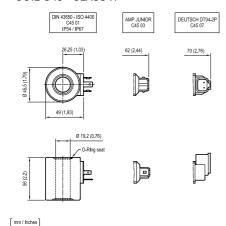
Χ	Υ	Connections	Circuit	Voltage
01	30	DIN 43650 - ISO 4400	Standard	DC

	Voltage V	Resistance Ohm (±7%)	Power W	Curre	ent A	ΔT °C (°F)
Z	Nominal	Ta = 20-25°C (68-77°F)	Cold coil	Cold coil	Hot coil	1 hourenergized at Ta=20:25°C (68-77°F) Nominal voltage
ОВ	12 DC	5.5	26	2.2	1.6	
ОС	24 DC	2.9	26	1.1	0.8	100-120 (212-248)
						(212-248)
]

Preferred types

Туре	Material number	Туре	Material number
OD02370130OC02	R934003700		
		-	

COIL C45 - CLASS H



TECHNICAL DATA

Weight: 0.34 kg (0.75 lbs)
Heat insulation Class H: 180°C (356°F)
Ambient temperature range: -30/+60°C (-22/+140°F)
Inlet voltage fluctuations must not exceed ±10% of nominal voltage to obtain correct operation and long life coils.

Connection

DIN 43650 - ISO 4400

Description	Voltage V	Power W	Current A to 20°C	Resistance Ω ±7% to 20°C	Code	Material Number
C45 01 12DC	12 DC	33	2.8	4.2	271-0417	R933000026
C45 01 24DC	24 DC	33	1.4	17.1	271-0418	R933000034

Connection

AMP JUNIOR

Description	Voltage V	Power W	Current A to 20°C	Resistance Ω ±7% to 20°C	Code	Material Number
C45 03 12DC	12 DC	33	2.8	4.2	271-041710	R933000027
C45 03 24DC	24 DC	33	1.4	17.1	271-041725	R933003630

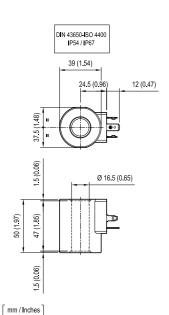
Connection

DEUTSCH DT04-2P

Description	Voltage V	Power W	Current A to 20°C	Resistance Ω ±7% to 20°C	Code	Material Number
C45 07 12DC	12 DC	33	2.8	4.2	271-041717	R933000030
C45 07 24DC	24 DC	33	1.4	17.1	271-041719	R933000032

COIL R7 - CLASS H - 18 W

OD.02.21 - X - Y - Z - 00



TECHNICAL DATA

Weight: 0.31 kg (0.71 lbs)

Heat insulation Class H: 180°C (356°F)

Ambient temperature range: -30/+80°C (-22/+284°F)

Inlet voltage fluctuations must not exceed $\pm 15\%$ of nominal voltage to obtain correct operation and long life coils.

Χ	X Y Connections		Circuit	Voltage
01	30	DIN 43650 - ISO 4400	Standard	DC

	Voltage V	Resistance Ohm (±7%)	Power W	Curre	ent A	ΔT °C (°F)
Z	Nominal	Ta = 20-25°C (68-77°F)	Cold coil	Cold coil	Hot coil	1 hour energized at Ta=20-25°C (68-77°F) Nominal voltage
ОВ	12 DC	7.9	18	1.5	1.1	90-105
						(194-221)

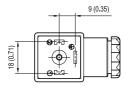
Preferred types (readily available)

OD02210130OB00 R934001302	
	R934001302
	

CONNECTOR IP67 - EN 175000 (DIN 4350-A) / ISO 4400

Ambient temperature	- Standard	°C	- 20 to + 100		
	-With indicator lamp/rectifier		-20 to + 60		
Type of protection acc	cording to DIN 40050	IP67 with cable socket mounted and locked			
Operating voltage		V	Choose the proper ordering code according to the circuit		
Maximum operating	- Standard	Α	16		
current	- With rectifier	Α	1 or 3		
Current consumption	of LED	mΑ	approx. 10		
LED			Red		
Number of pins			2 + PE		
Clamping range for cable	es having an outer diameter of	5, up to 10			
Cable entry		Pg9 / Pg11 (unified)			
Maximum cable cross	-section	1.5			

Type 1



41 (1.61) 9.5 (0.37) max

27.6 (1.09)

13.8 (0.54)

82

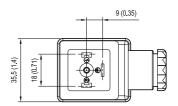
82

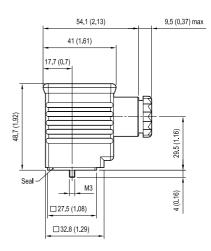
9.5 (0.37) max

(82

9.5 (0.37) max

Type 2





mm / Inches

CONNECTOR IP67 - EN 175000 (DIN 4350-A) / ISO 4400

STANDARD CIRCUIT



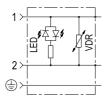
Colour	Valve side	Cable entry	Type connector	Code	Material number
black	В	Pg9 / Pg11	type 1	OD016901000000	R934004344
grey	Α	Pg9 / Pg11	type 1	OD016901000003	R934004346

CIRCUIT WITH VDR



Voltage V AC DC	Colour	Valve side	Cable entry	Type connector	Code	Material number
12	black	A/B	Pg9 / Pg11	type 1	OD01690700OB00	R934004361
24	black	A/B	Pg9 / Pg11	type 1	OD01690700OC00	R934004362
115	black	A/B	Pg9 / Pg11	type 1	OD016907000E00	R934004363
230	black	A/B	Pg9 / Pg11	type 1	OD01690700OF00	R934004364

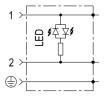
CIRCUIT WITH VDR + LED



Voltage V AC DC		Colour	Valve side	Cable entry	Led colour	Type connector	Code	Material number
AC	DC							
1	2	transparent	A/B	Pg9 / Pg11	red	type 1	OD01692100OB00	R934004370
2.	4	transparent	A/B	Pg9 / Pg11	red	type 1	OD01692100OC00	R934004371

CONNECTOR IP67 - EN 175000 (DIN 4350-A) / ISO 4400

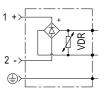
CIRCUIT WITH LED



	Voltage V		Colour	Valve side	Cable entry	Led colour	Type connector	Code	Material number
1	AC	DC							
	1	2	transparent	A/B	Pg9 / Pg11	red	type 1	OD01690300OB00	R934004354
	24		transparent	A/B	Pg9 / Pg11	red	type 1	OD01690300OC00	R934004355
	230		transparent	A/B	Pg9 / Pg11	red	type 1	OD01690300OF00	R934004356

CIRCUIT WITH VDR + WAVE RECTIFIER

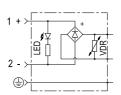
Note: for diode with capacity max 1 Amp, suitable only for S8-356 coils.



Voltage V		Diode Capacity	Colour	Valve side	Cable entry	Type connector	Code	Material number
AC	DC	I max				connector		
115	5 /	1 A	black	A/B	Pg9 / Pg11	type 1	OD01690201OW00	R934004352
230) /	1 A	black	A/B	Pg9 / Pg11	type 1	OD01690201OZ00	R934004353
24	/	3 A	black	A/B	Pg9 / Pg11	type 2	OD01690200OV00	R934004349
115	5 /	3 A	black	A/B	Pg9 / Pg11	type 2	OD01690200OW00	R934004350
230) /	3 A	black	A/B	Pg9 / Pg11	type 2	OD01690200OZ00	R934004351

CIRCUIT WITH VDR + WAVE RECTIFIER + LED

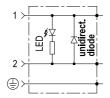
Note: for diode with capacity max 1 Amp, suitable only for S8-356 coils.



Volt \	age /	Diode Capacity	Colour	Valve side	Cable entry	Led colour	Type connector	Code	Material number
AC	DC	I max					Comiccion		
115	/	1 A	trasparent	A/B	Pg9 / Pg11	red	type 1	OD01691901OW00	R934004369
230	/	3 A	trasparent	A/B	Pg9 / Pg11	red	type 2	OD01691900OZ00	R934004367

CONNECTOR IP67 - EN 175000 (DIN 4350-A) / ISO 4400

CIRCUIT WITH UNIDIRECTIONAL DIODE +LED



Volt \ AC	tage V DC	Colour	Valve side	Cable entry	Led colour	Type connector	Code	Material number
/	12	transparent	A/B	Pg9 / Pg11	red	type 1	OD01691000OB00	R934004365
	24	transparent	Δ/R	Pø9 / Pø11	red	type 1	OD016910000C00	R934004366

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 integrated-circuits@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.